

Novel Three-Phase 2/3-Modulated Buck-Boost Current Source Inverter System Employing Dual-Gate Monolithic Bidirectional GaN e-FETs

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Panasonic Corporation, Osaka, Japan
Energy Solution Development Center
Industrial Solution Company





■ ETH, Zurich, Switzerland - 7th February 1854

Facts & Figures

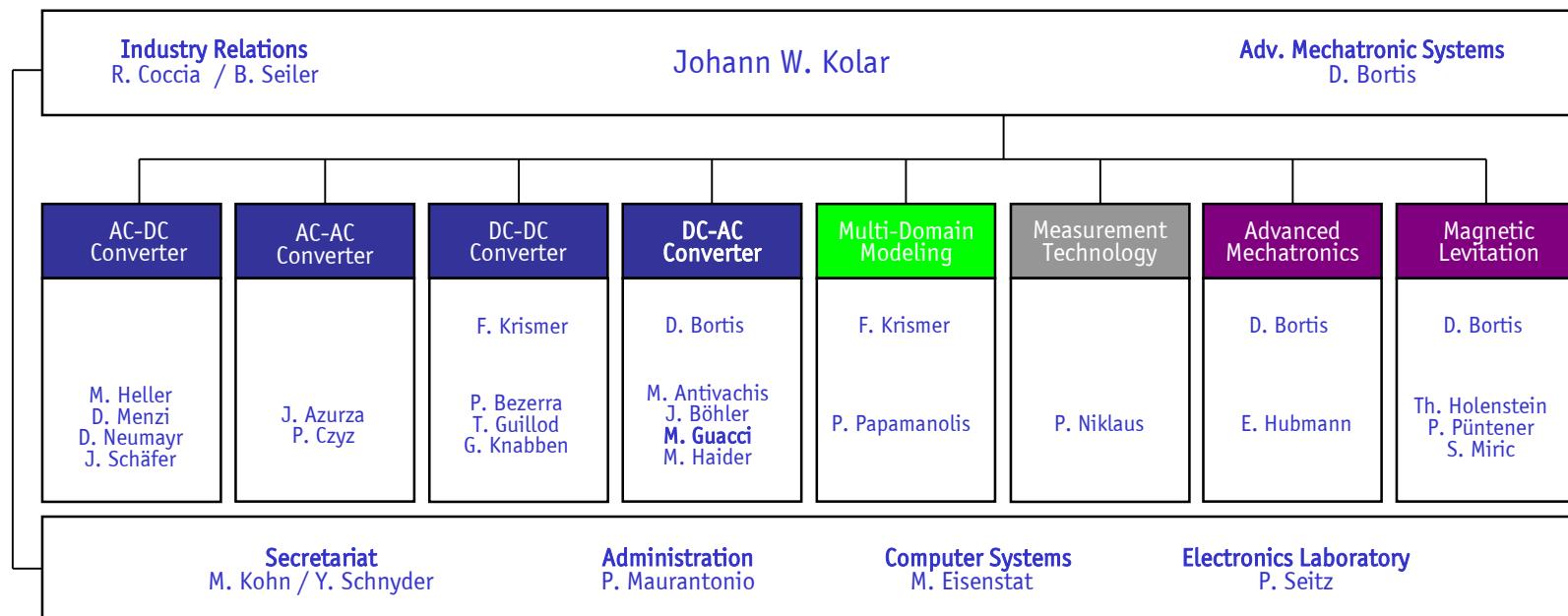
509	Professors	2	Campuses
5800	Staff Members	16	Departments - D-ITET
4500	Ph.D. Students	136	Laboratories - PES
14500	M.Sc. & B.Sc. Students		

► Main Campus, Zurich City Center



■ Power Electronic Systems Laboratory

► Organizational Diagram



Introduction



■ Introduction

Electric Mobility

Airbus, Siemens, Rolls-Royce: E-Fan X
www.airbus.com

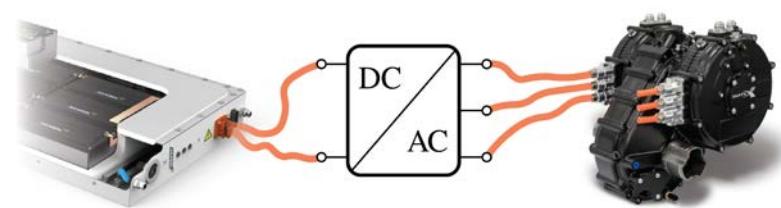


Tesla Motors: Model 3
www.tesla.com



Hybrid Electric Vehicle (HEV)	50 kW
Battery Electric Vehicle (BEV)	200 kW
Air Taxi	400 kW
More Electric Aircraft (MEA)	2 MW
More Electric Engine (MEE)	20 MW

On-Board DC/AC Conversion



Energy Storage

Electric Machine
Power Electronics

Power Electronics Requirements

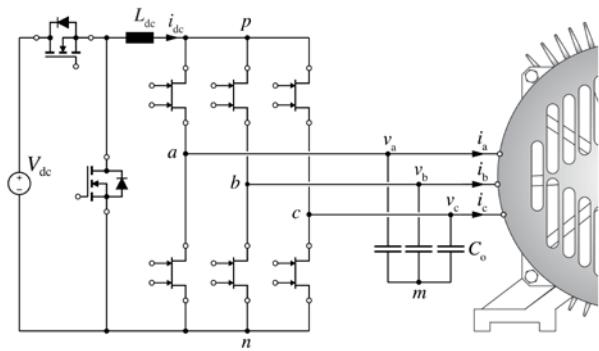
Efficiency > 98 - 99%
Power Density > 5 - 15 kW/kg

Outline



- ▶ Introduction
- ▶ Voltage vs. Current DC-Link Inverter
- ▶ Monolithic Bidirectional Switch
- ▶ 3- ϕ Buck-Boost CSI System
- ▶ Hardware & Measurements
- ▶ Outlook

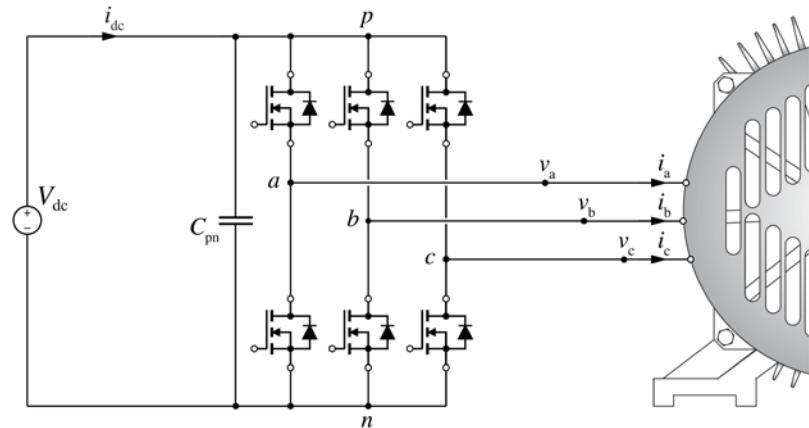
Voltage vs. Current DC-Link Inverter



Continuous Output Voltage
Wide Input Voltage Range
Bidirectional Power Devices

■ Voltage vs. Current DC-Link Inverter

3-φ Voltage DC-Link Inverter

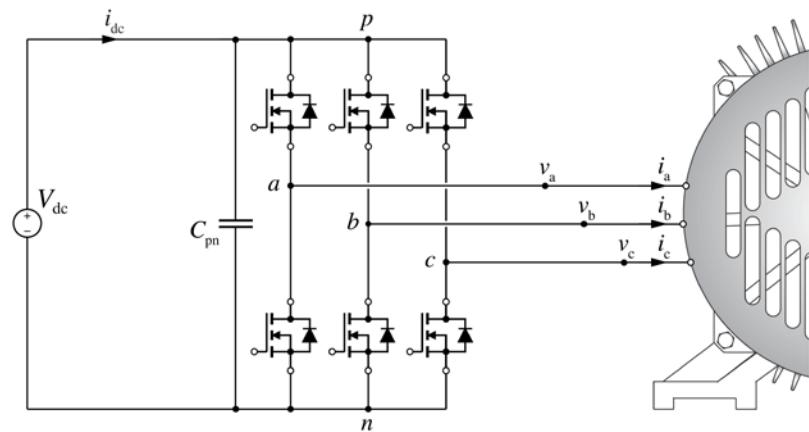


Advantages

- Simple Circuit Topology
- No Magnetic Components
- Only Six Power Semiconductors

■ Voltage vs. Current DC-Link Inverter

3-φ Voltage DC-Link Inverter



Challenges

Switched Output Voltage

Wave Propagation & Reflection

Partial Discharge (PDIV)

Bearing Currents

Electro-Magnetic (EMI) Emissions

Advantages

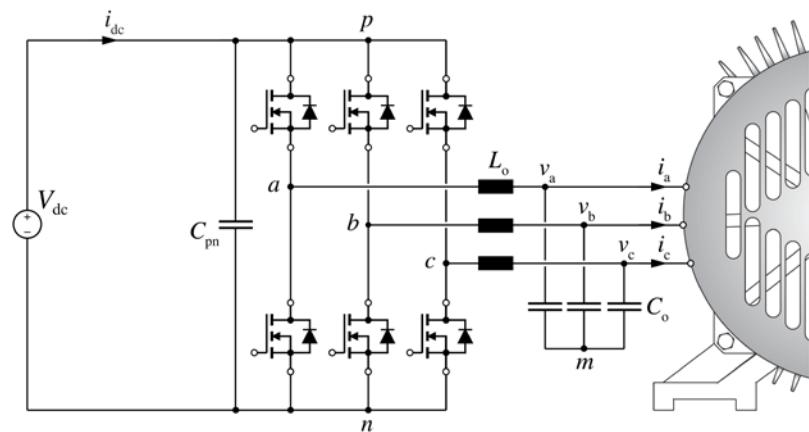
Simple Circuit Topology

No Magnetic Components

Only Six Power Semiconductors

■ Voltage vs. Current DC-Link Inverter

3-φ Voltage DC-Link Inverter



Challenges

Switched Output Voltage

Wave Propagation & Reflection

Partial Discharge (PDIV)

Bearing Currents

Electro-Magnetic (EMI) Emissions

→ External Output Filter

→ Reinforced Insulation

→ Ceramic Bearings

→ Shielded Cables

Advantages

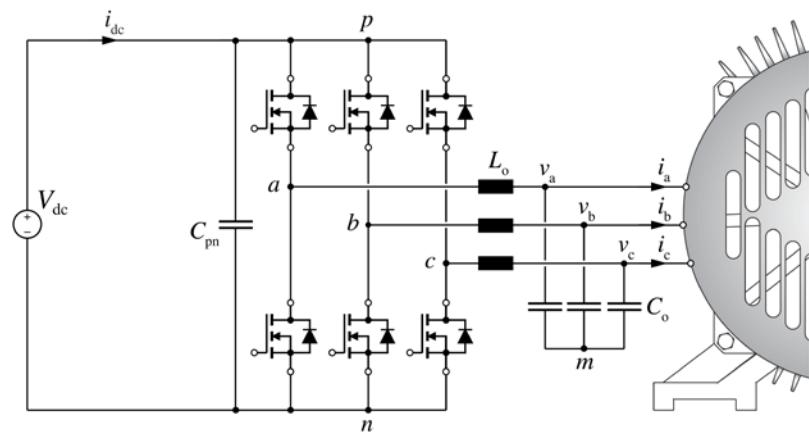
Simple Circuit Topology

No Magnetic Components

Only Six Power Semiconductors

■ Voltage vs. Current DC-Link Inverter

3-φ Voltage DC-Link Inverter



Advantages

- Simple Circuit Topology
- No Magnetic Components
- Only Six Power Semiconductors

Challenges

Switched Output Voltage

- Wave Propagation & Reflection

- Partial Discharge (PDIV)

- Bearing Currents

- Electro-Magnetic (EMI) Emissions

- External Output Filter

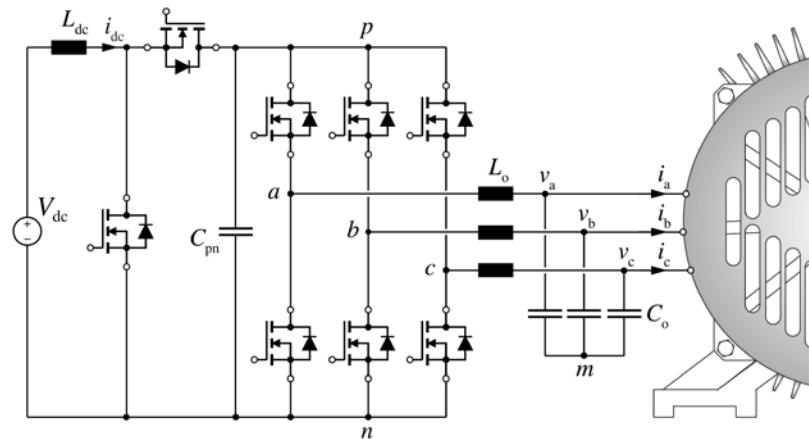
Limited Input Voltage Range

- Traction Battery Charge

- Fuel-Cell Operating Point

■ Voltage vs. Current DC-Link Inverter

3-φ Voltage DC-Link Inverter



Advantages

- Simple Circuit Topology
- No Magnetic Components
- Only Six Power Semiconductors

Challenges

Switched Output Voltage

- Wave Propagation & Reflection

- Partial Discharge (PDIV)

- Bearing Currents

- Electro-Magnetic (EMI) Emissions

- External Output Filter

Limited Input Voltage Range

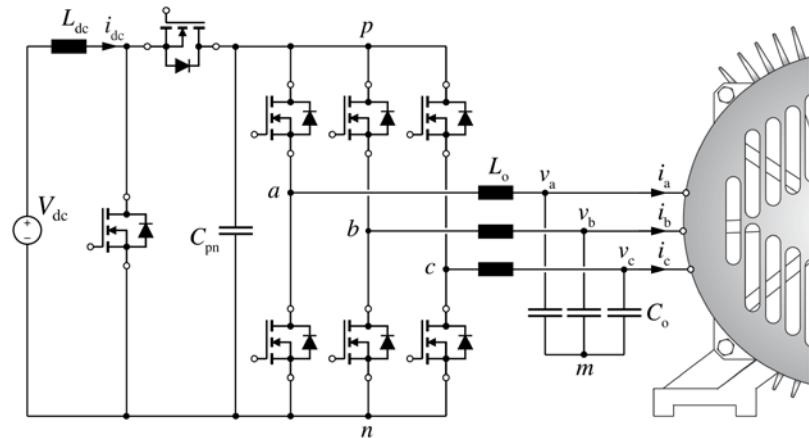
- Traction Battery Charge

- Fuel-Cell Operating Point

- Input Boost Stage

■ Voltage vs. Current DC-Link Inverter

3-φ Voltage DC-Link Inverter

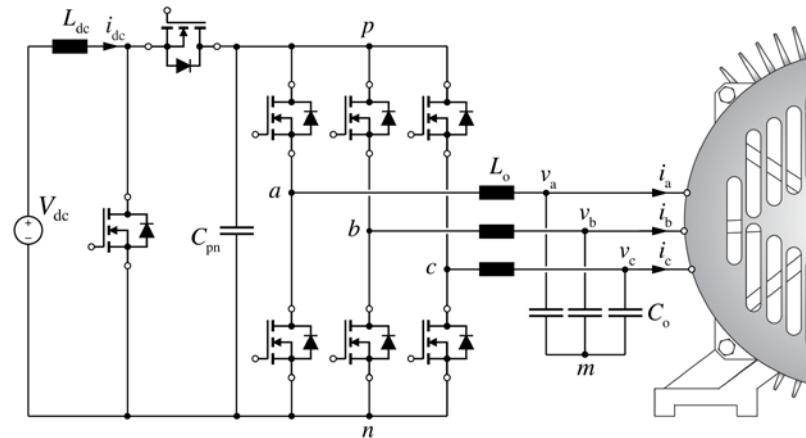


Features

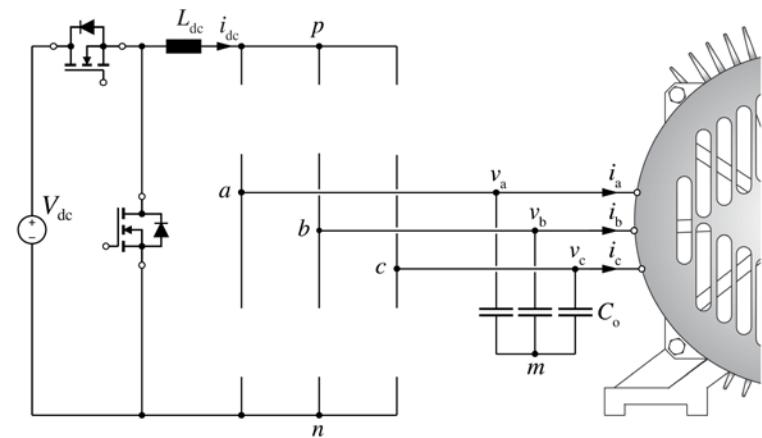
- Simple Circuit Topology
- Continuous Output Voltage
- Wide Input Voltage Range

■ Voltage vs. Current DC-Link Inverter

3-φ Voltage DC-Link Inverter



3-φ Current DC-Link Inverter

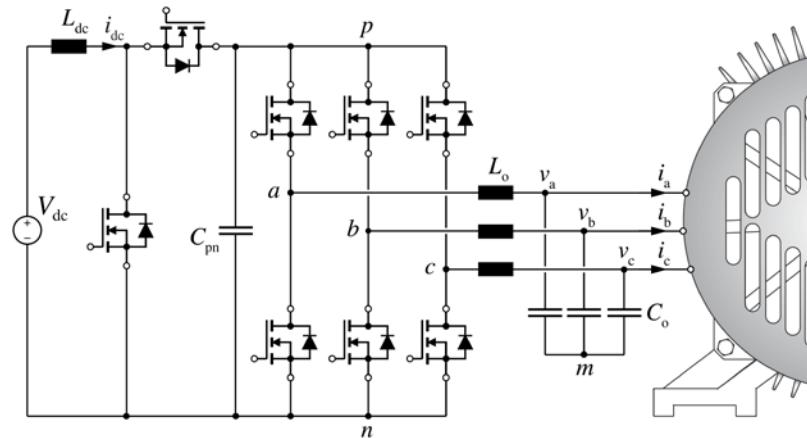


Features

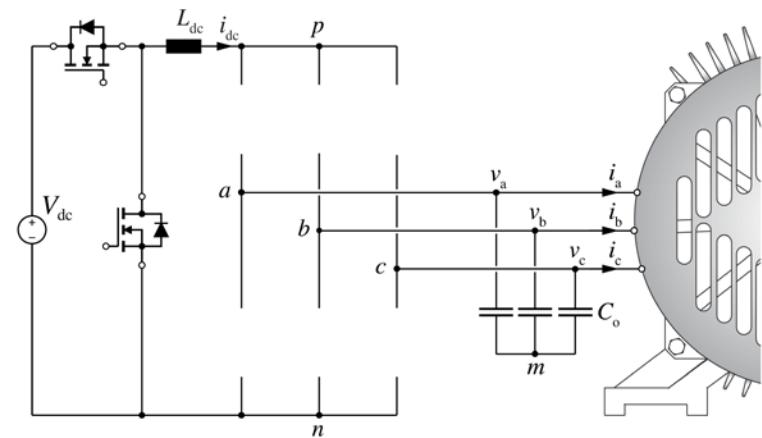
- Simple Circuit Topology
- Continuous Output Voltage
- Wide Input Voltage Range

■ Voltage vs. Current DC-Link Inverter

3-φ Voltage DC-Link Inverter



3-φ Current DC-Link Inverter



Features

Simple Circuit Topology
Continuous Output Voltage
Wide Input Voltage Range

Disadvantages

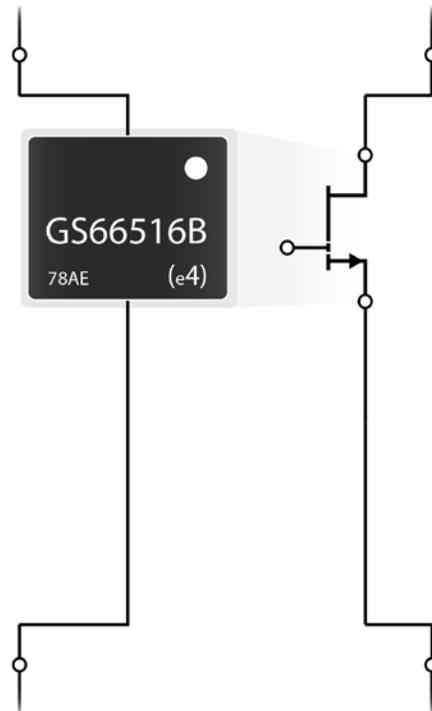
Inductive DC-Link
Bidirectional Power Semiconductors

Monolithic Bidirectional Switch

Specifications
Dual-Gate Structure
Gate Injection Driver

■ Monolithic Bidirectional Switch

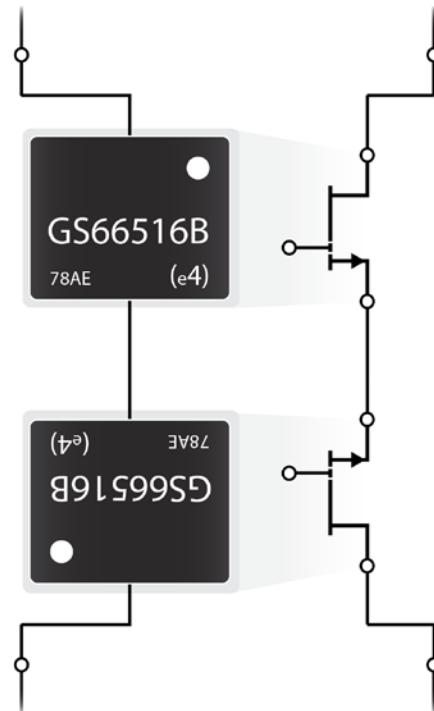
Conventional GaN e-FET (1x)



► 650V - 25mΩ

■ Monolithic Bidirectional Switch

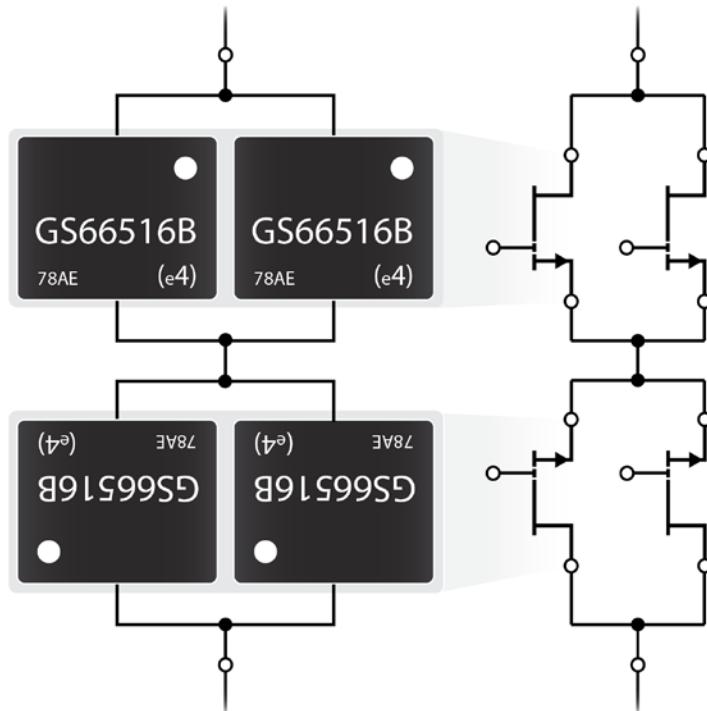
Conventional GaN e-FET (2x)



► $\pm 650V - 50m\Omega$

■ Monolithic Bidirectional Switch

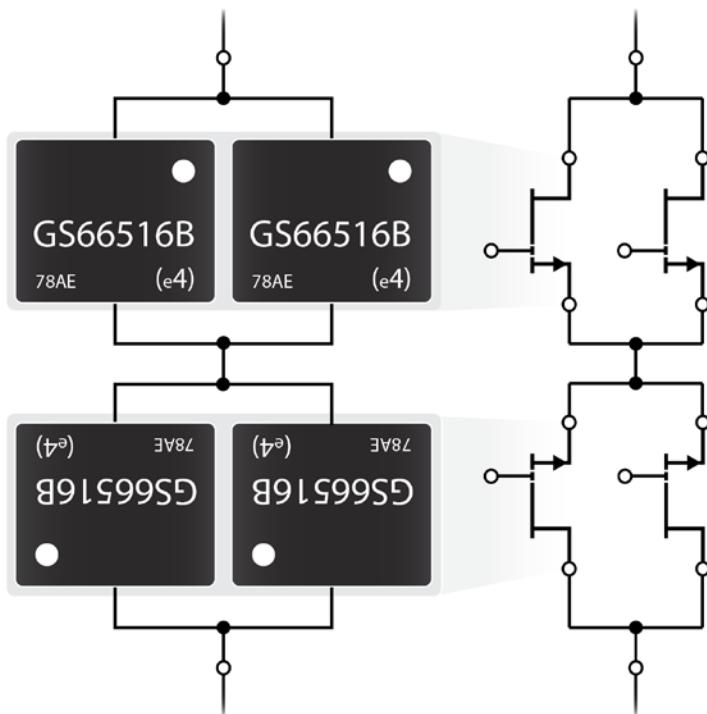
Conventional GaN e-FET (4x)



► $\pm 650V - 25m\Omega$

■ Monolithic Bidirectional Switch

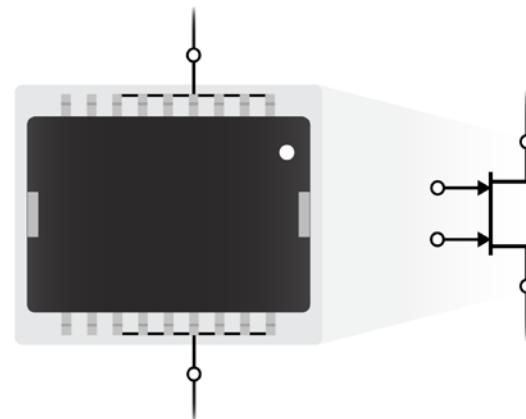
Conventional GaN e-FET (4x)



► $\pm 650V - 25m\Omega$

New Panasonic GaN e-FET (1x)

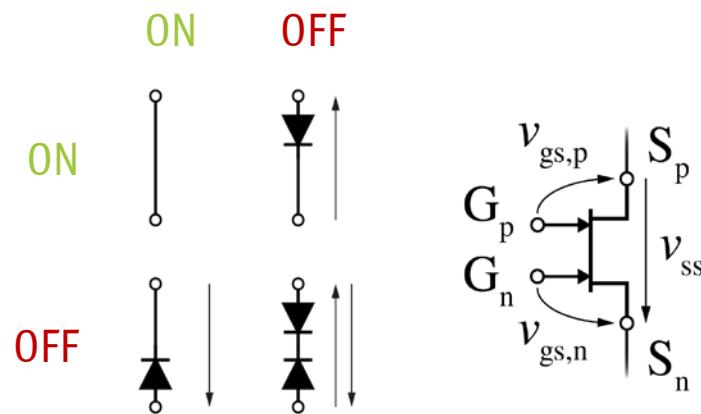
Monolithic Bidirectional Switch (MBS)
Common Drain - Single Drift Layer
Dual-Gate (2G)



► $\pm 600V - 26m\Omega$

■ Monolithic Bidirectional Switch

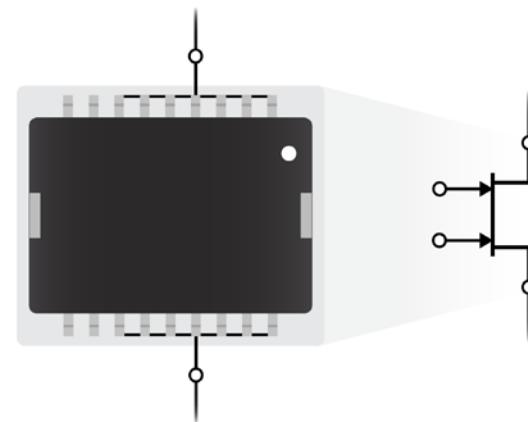
Equivalent Circuit



- ▶ Bidirectional Voltage Blocking
- ▶ Bidirectional Current Flow

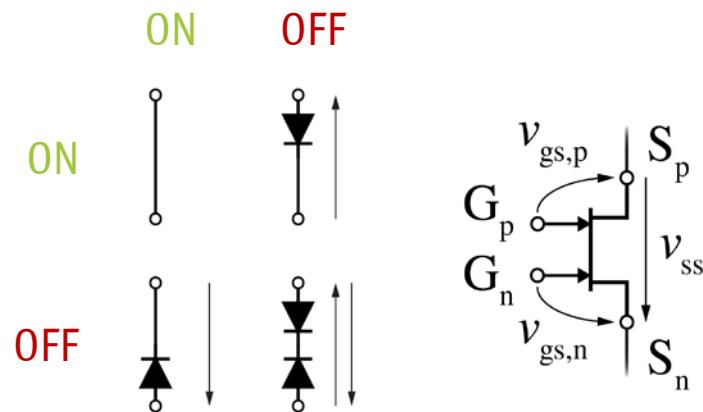
New Panasonic GaN e-FET

Monolithic Bidirectional Switch (MBS)
Common Drain - Single Drift Layer
Dual-Gate (2G)



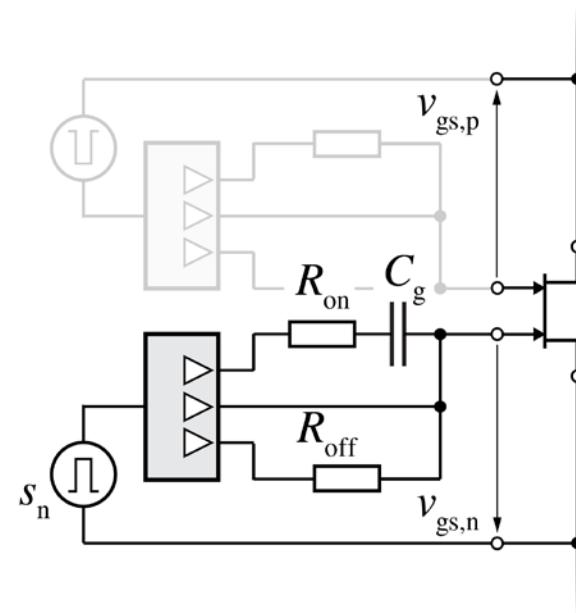
■ Monolithic Bidirectional Switch

Equivalent Circuit



- ▶ Bidirectional Voltage Blocking
- ▶ Bidirectional Current Flow

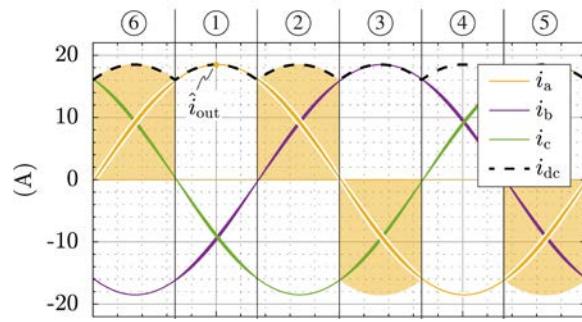
Gate Injection Panasonic 2G Driver



Gate Driver Features

Separate On-Off Paths
Constant Current Path
Minimum Component Number

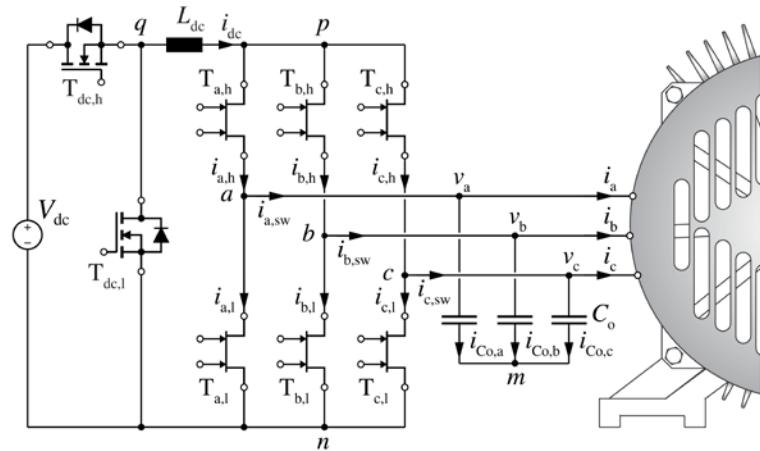
3- ϕ Buck-Boost Current Source Inverter System



Operating Principle
Conventional PWM
Two-Third Modulation (TTM)

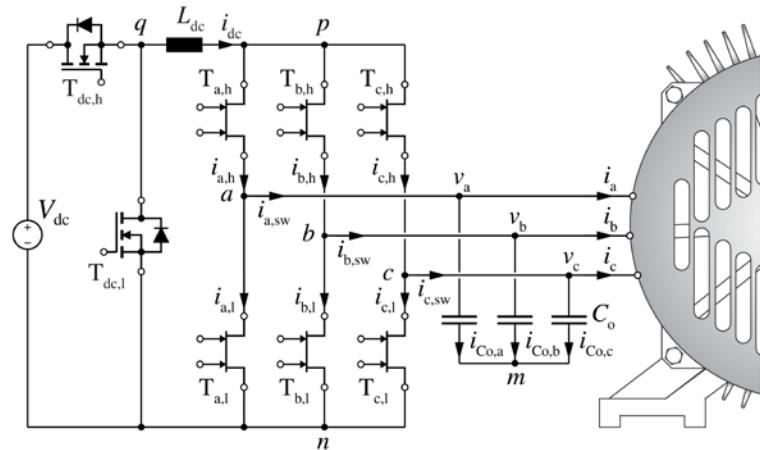
■ Operating Principle

3-φ Buck-Boost Current Source Inverter (CSI) System

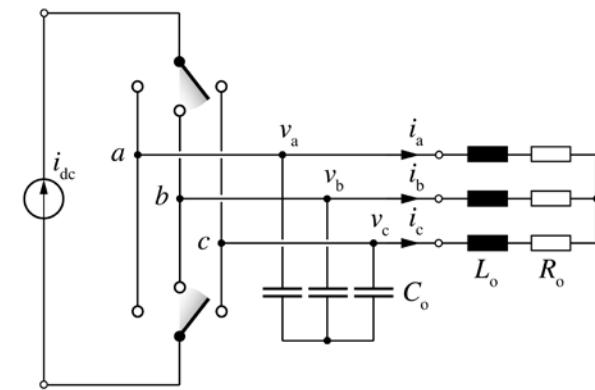


■ Operating Principle

3-φ Buck-Boost CSI System



Equivalent Circuit

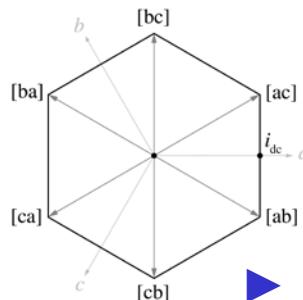


► Three-State Switches (2x)

■ Operating Principle

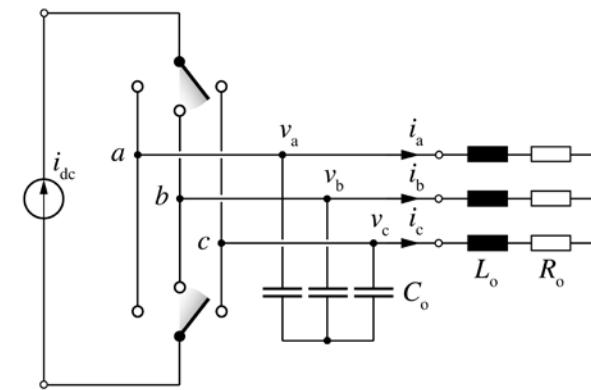
Active States

- [ab]
- [ac]
- [ba]
- [bc]
- [ca]
- [cb]



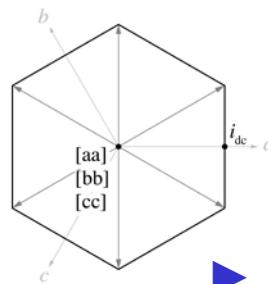
► Space Vector (SV)
Diagram

Equivalent Circuit



Zero States

- [aa]
- [bb]
- [cc]



► SV Diagram

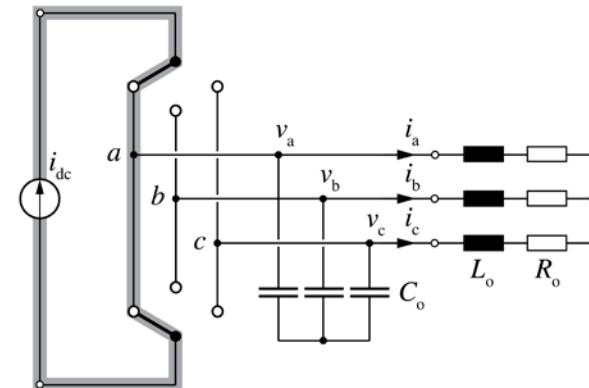
Three-State Switches (2x)

■ Operating Principle

Active States

$$\begin{aligned} [ab] \quad i_{ph} &= [+i_{dc}, -i_{dc}, 0] \\ [ac] \quad i_{ph} &= [+i_{dc}, 0, -i_{dc}] \\ [ba] \quad i_{ph} &= [-i_{dc}, +i_{dc}, 0] \\ [bc] \quad i_{ph} &= [0, -i_{dc}, +i_{dc}] \\ [ca] \quad i_{ph} &= [+i_{dc}, 0, -i_{dc}] \\ [cb] \quad i_{ph} &= [0, +i_{dc}, -i_{dc}] \end{aligned}$$

Equivalent Circuit



Zero States

$$\begin{aligned} [aa] \quad i_{ph} &= [0, 0, 0] \\ [bb] \quad i_{ph} &= [0, 0, 0] \\ [cc] \quad i_{ph} &= [0, 0, 0] \end{aligned}$$

► [aa]

Input Voltage

► Short-Circuit

■ Operating Principle

Active States

$$[ab] \quad i_{ph} = [+i_{dc}, -i_{dc}, 0]$$

$$[ac] \quad i_{ph} = [+i_{dc}, 0, -i_{dc}]$$

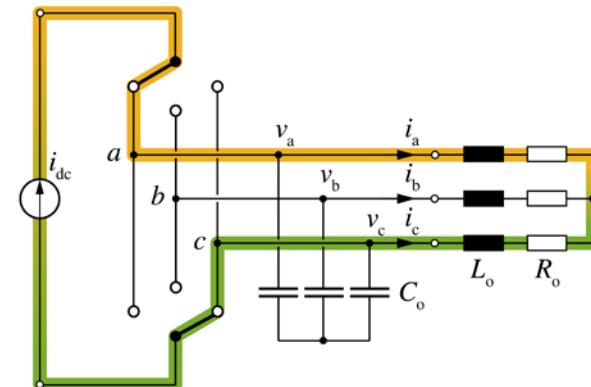
$$[ba] \quad i_{ph} = [-i_{dc}, +i_{dc}, 0]$$

$$[bc] \quad i_{ph} = [0, -i_{dc}, +i_{dc}]$$

$$[ca] \quad i_{ph} = [+i_{dc}, 0, -i_{dc}]$$

$$[cb] \quad i_{ph} = [0, +i_{dc}, -i_{dc}]$$

Equivalent Circuit



Zero States

$$[aa] \quad i_{ph} = [0, 0, 0]$$

$$[bb] \quad i_{ph} = [0, 0, 0]$$

$$[cc] \quad i_{ph} = [0, 0, 0]$$

► [ac]

Input Voltage

► Rectified Line-to-Line Voltage

■ Conventional Pulse-Width Modulation (PWM)

Active States

$$[ab] \quad i_{\text{ph}} = [+i_{\text{dc}}, -i_{\text{dc}}, 0]$$

$$[ac] \quad i_{\text{ph}} = [+i_{\text{dc}}, 0, -i_{\text{dc}}]$$

$$[ba] \quad i_{\text{ph}} = [-i_{\text{dc}}, +i_{\text{dc}}, 0]$$

$$[bc] \quad i_{\text{ph}} = [0, -i_{\text{dc}}, +i_{\text{dc}}]$$

$$[ca] \quad i_{\text{ph}} = [+i_{\text{dc}}, 0, -i_{\text{dc}}]$$

$$[cb] \quad i_{\text{ph}} = [0, +i_{\text{dc}}, -i_{\text{dc}}]$$

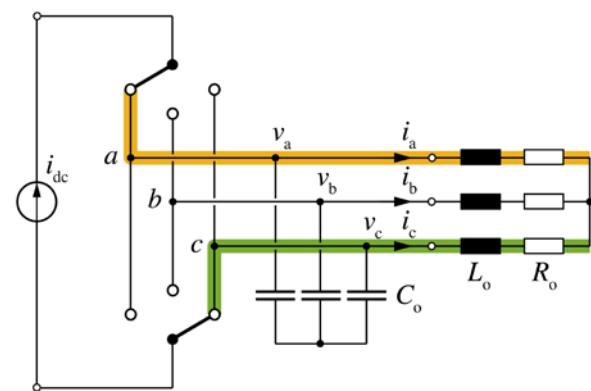
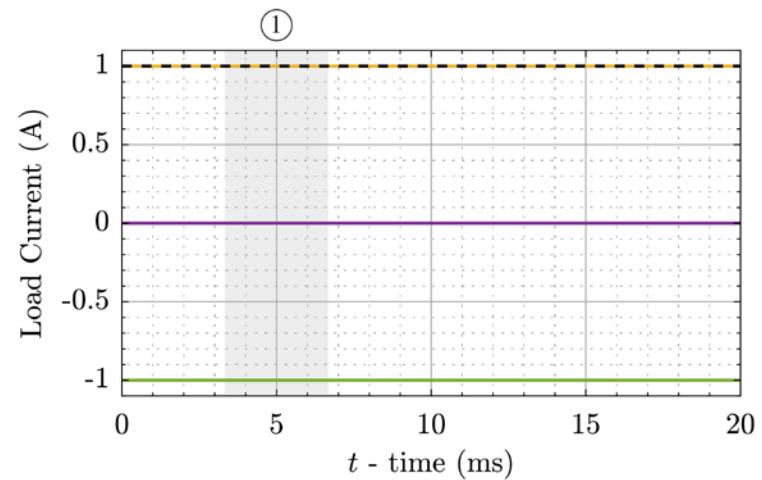
Zero States

$$[aa] \quad i_{\text{ph}} = [0, 0, 0]$$

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$$[cc] \quad i_{\text{ph}} = [0, 0, 0]$$

3-φ Load Current Waveforms



■ Conventional Pulse-Width Modulation (PWM)

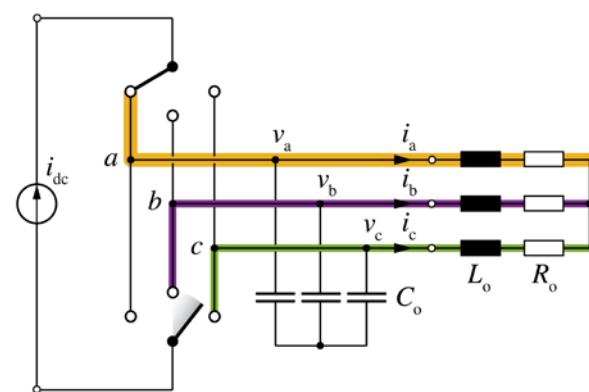
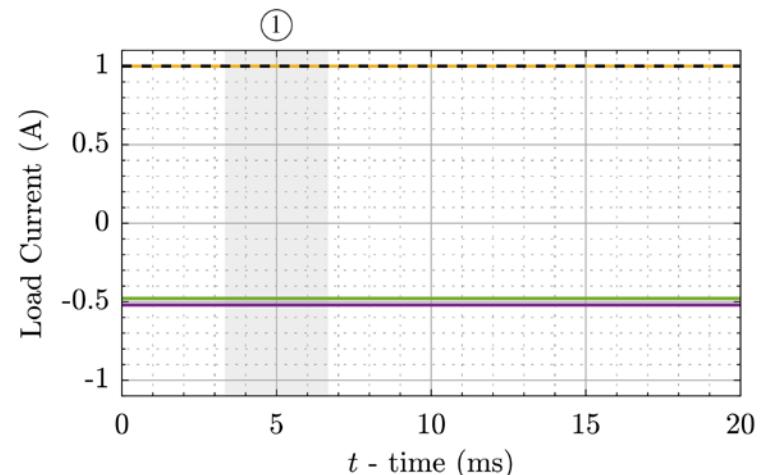
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Zero States

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3-φ Load Current Waveforms



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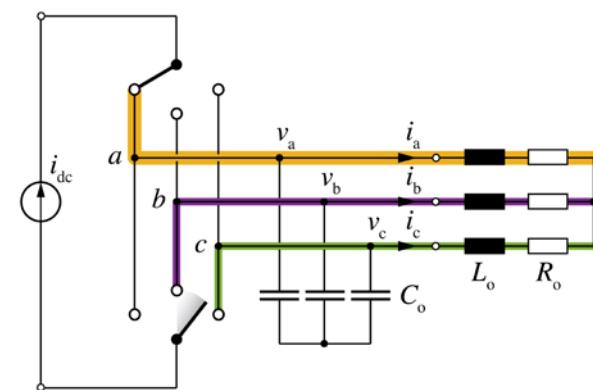
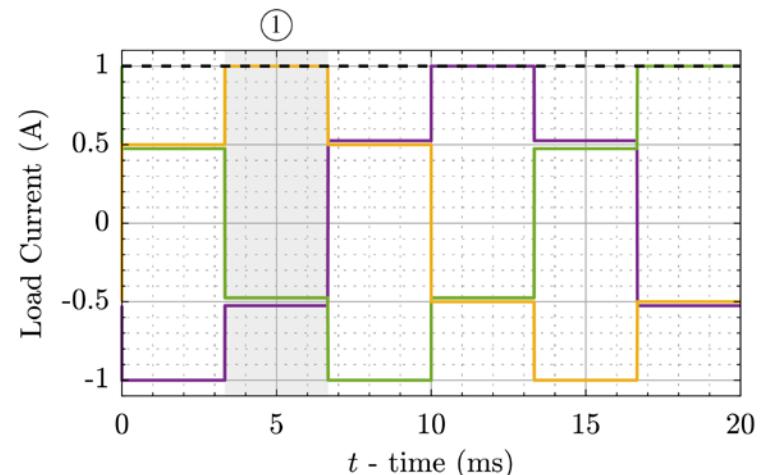
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3-φ Load Current Waveforms



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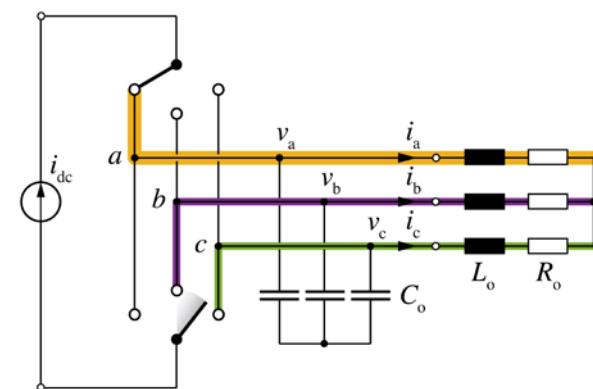
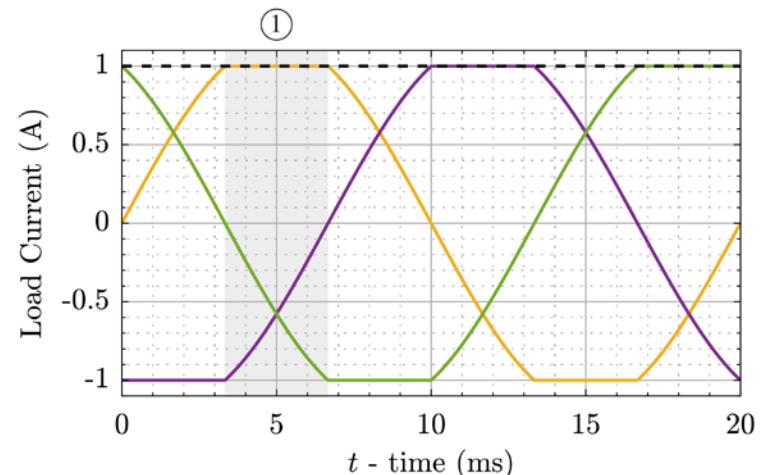
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Zero States

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3-φ Load Current Waveforms



Conventional Pulse-Width Modulation (PWM)

Active States

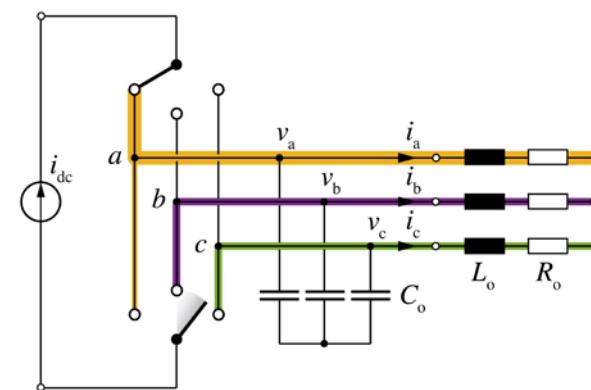
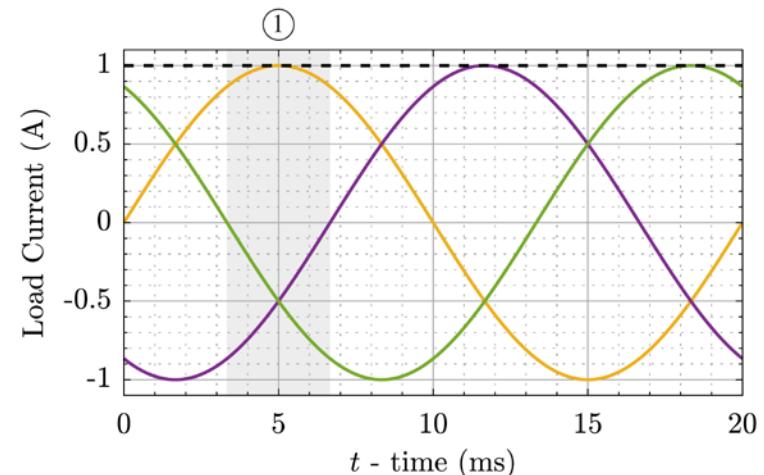
[ab]	$\dot{i}_{ph} = [+i_{dc}, -i_{dc}, 0]$
[ac]	$\dot{i}_{ph} = [+i_{dc}, 0, -i_{dc}]$
[ba]	$\dot{i}_{ph} = [-i_{dc}, +i_{dc}, 0]$
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Zero States

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[bb]	$\dot{i}_{ph} = [0, 0, 0]$
[cc]	$\dot{i}_{ph} = [0, 0, 0]$

► Two Active States + One Zero State

3-φ Load Current Waveforms



■ Two-Third Modulation (TTM)

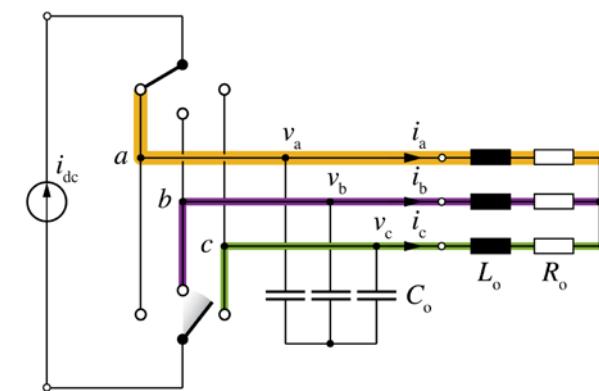
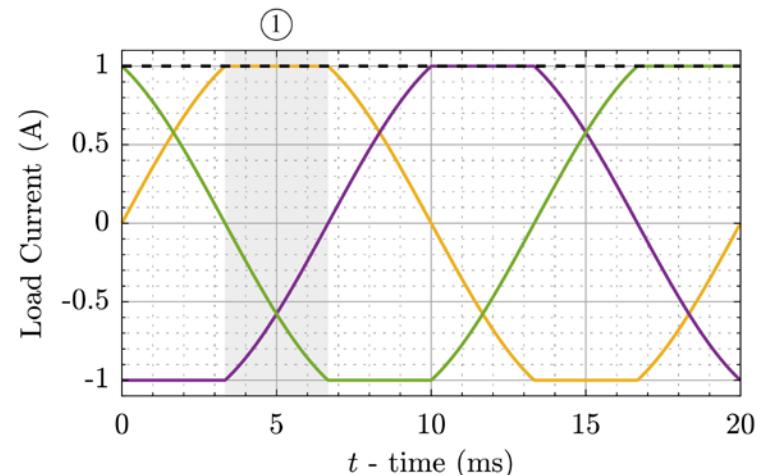
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[ca]	$i_{\text{ph}} = [+i_{\text{dc}}, 0, -i_{\text{dc}}]$
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Zero States

[aa]	$i_{\text{ph}} = [0, 0, 0]$
[bb]	$i_{\text{ph}} = [0, 0, 0]$
[cc]	$i_{\text{ph}} = [0, 0, 0]$

3-φ Load Current Waveforms



■ Two-Third Modulation (TTM)

Active States

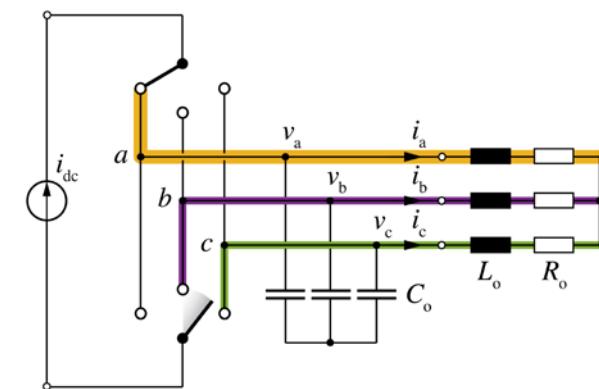
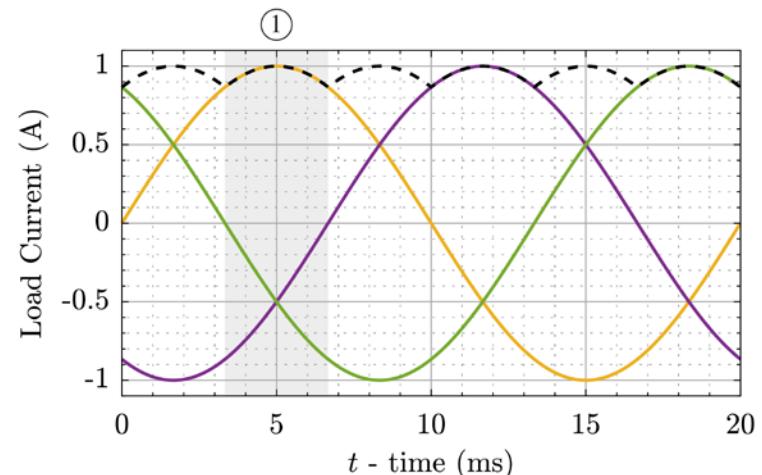
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[cb]	$i_{\text{ph}} = [0, +i_{\text{dc}}, -i_{\text{dc}}]$

Zero States

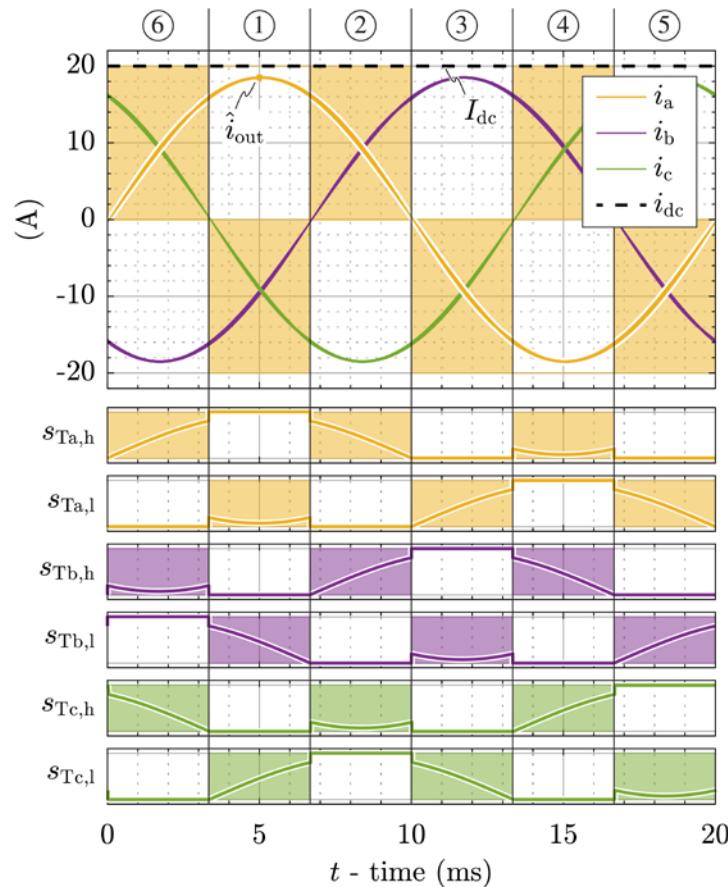
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► Two Active States

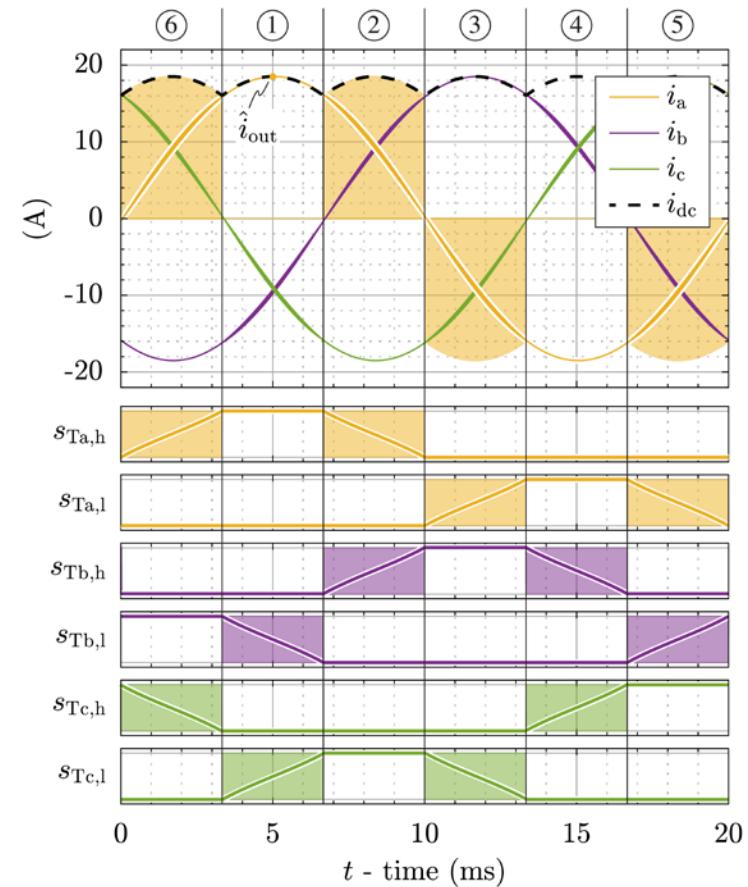
3-φ Load Current Waveforms



■ Conventional PWM vs. TTM



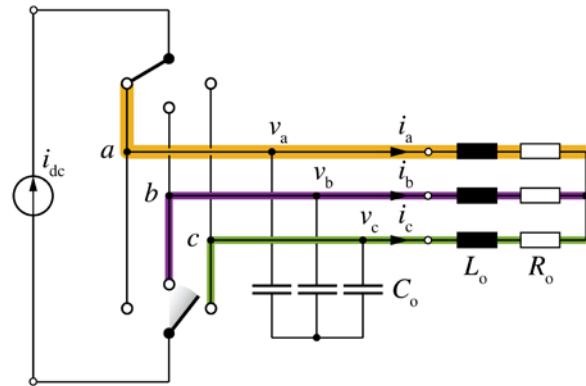
► Conventional PWM



► TTM

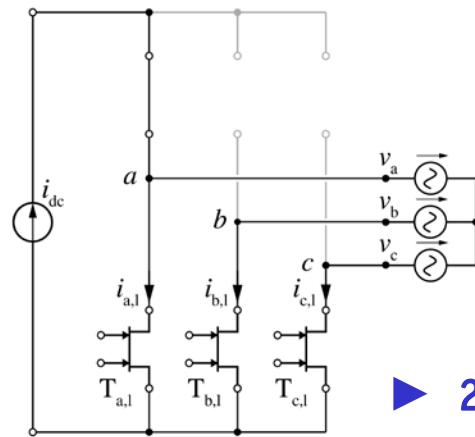
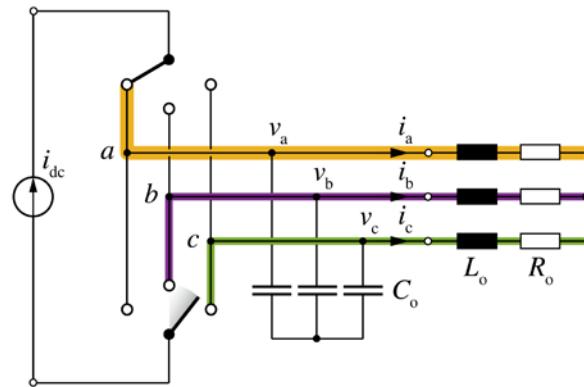
■ Conventional PWM vs. TTM

Equivalent Circuit



■ Conventional PWM vs. TTM

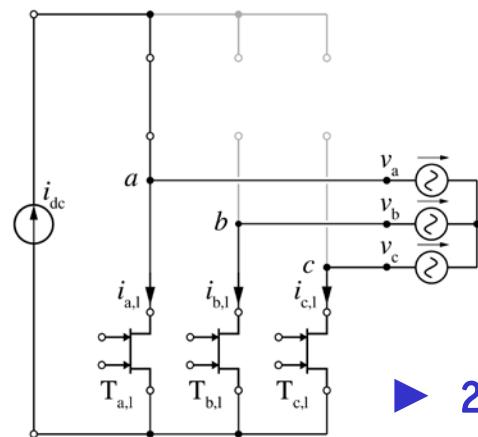
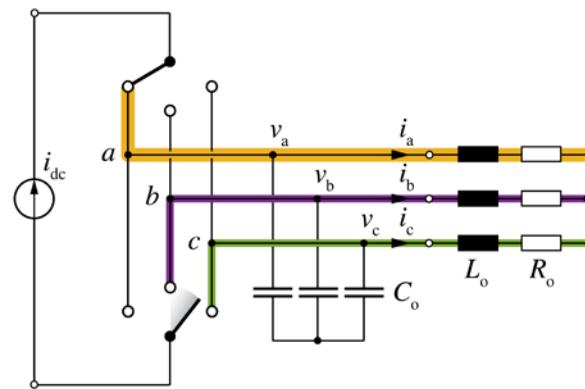
Equivalent Circuit



► 2G MB GaN e-FETs

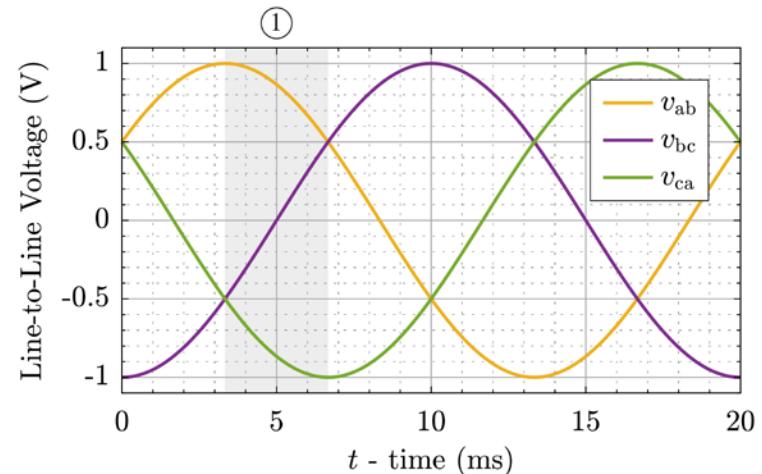
■ Conventional PWM vs. TTM

Equivalent Circuit



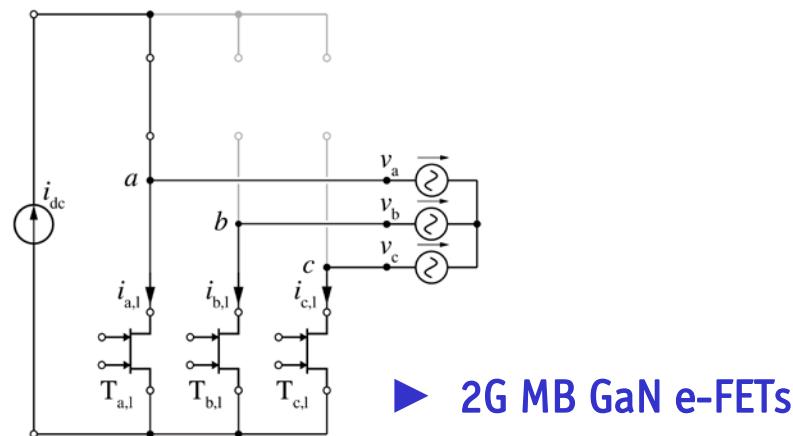
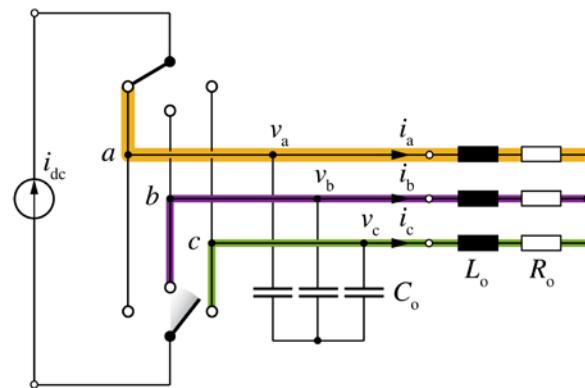
► 2G MB GaN e-FETs

3-φ Line-to-Line Voltage Waveforms

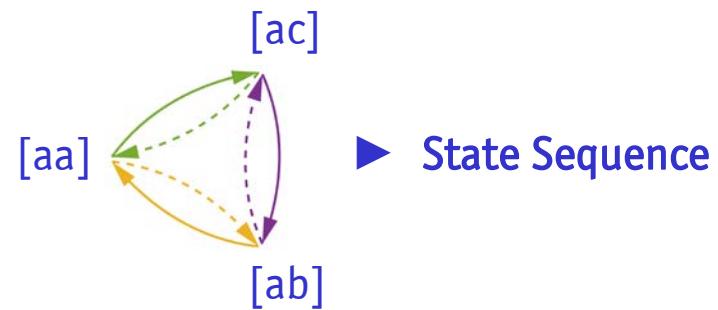
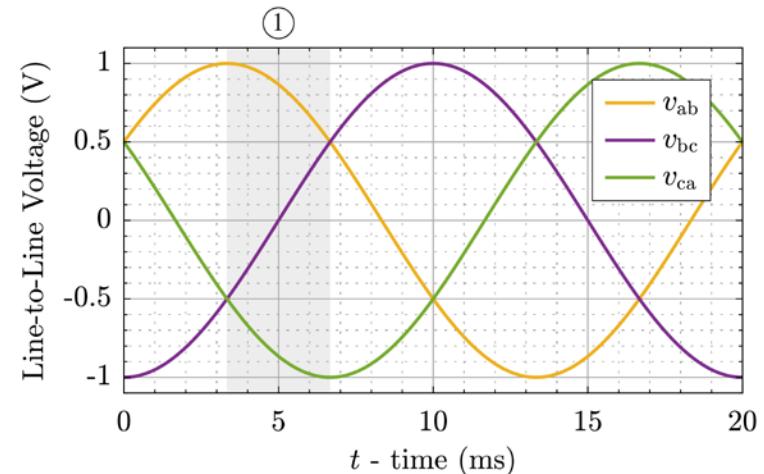


■ Conventional PWM vs. TTM

Equivalent Circuit

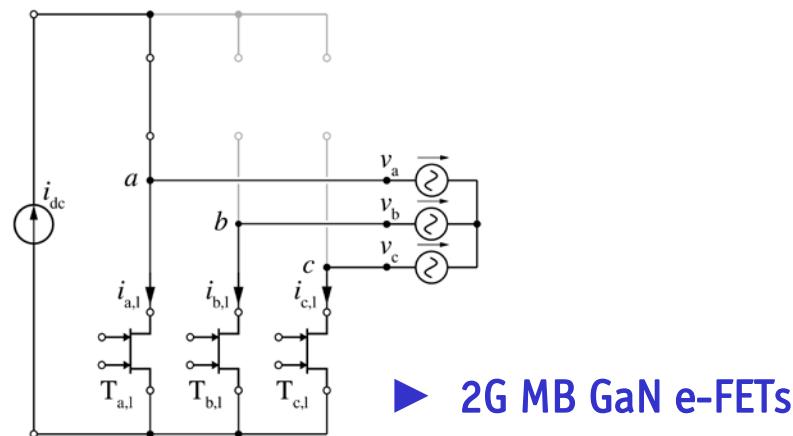
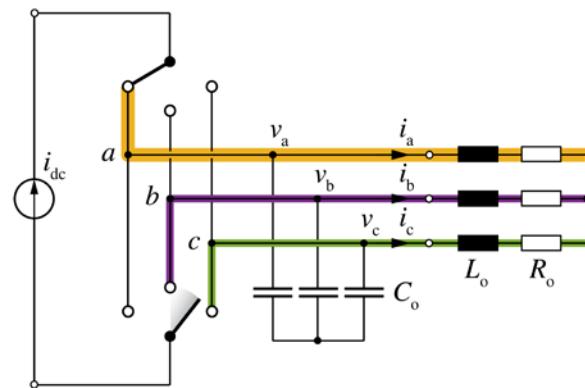


3-φ Line-to-Line Voltage Waveforms

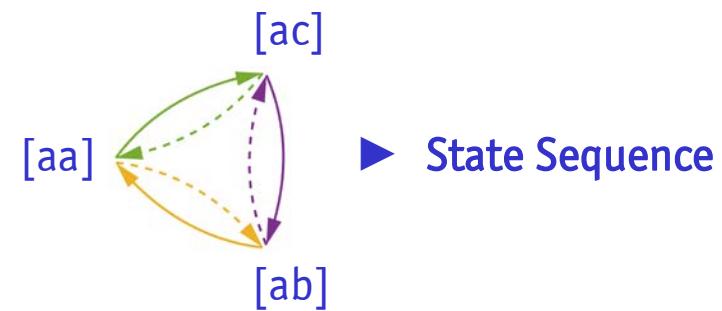
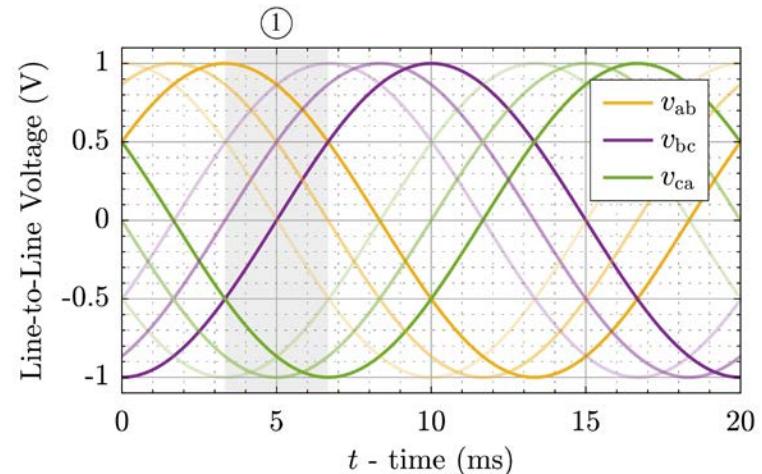


■ Conventional PWM vs. TTM

Equivalent Circuit

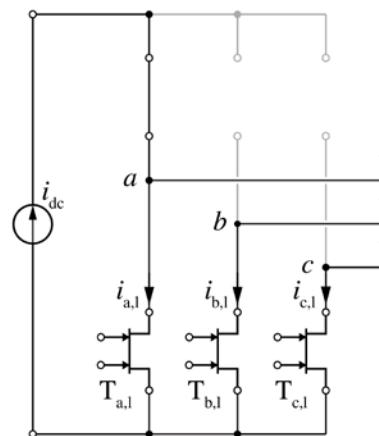
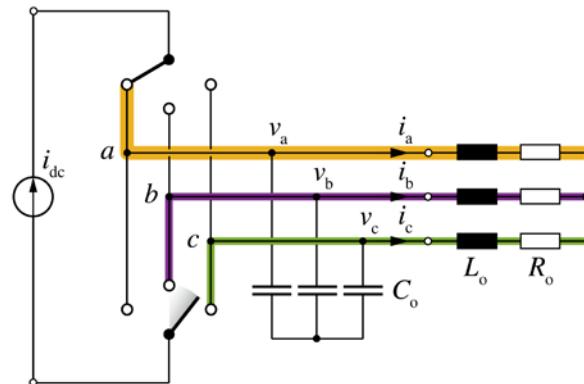


3-φ Line-to-Line Voltage Waveforms



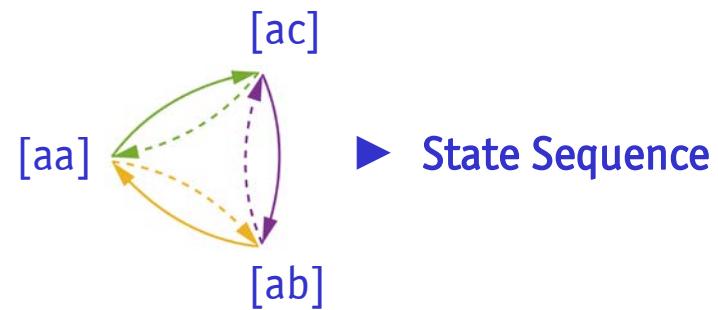
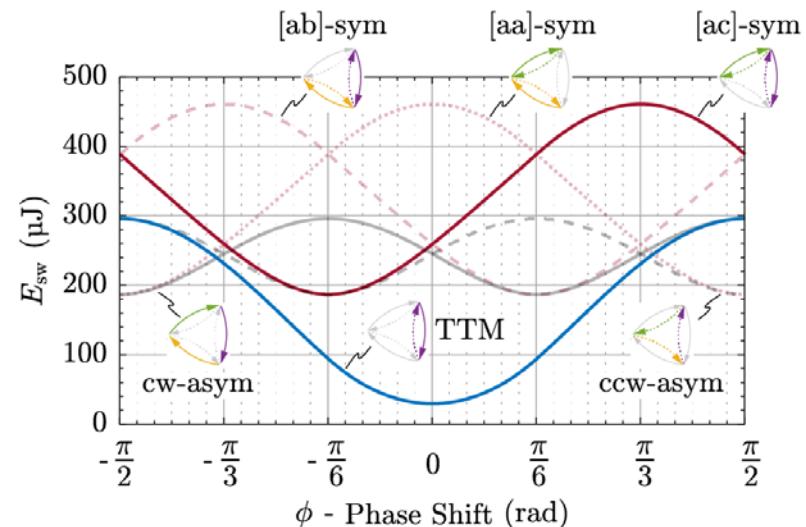
■ Conventional PWM vs. TTM

Equivalent Circuit



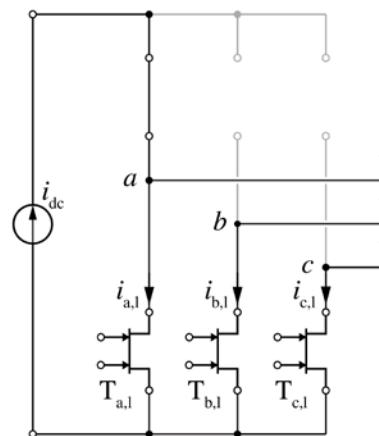
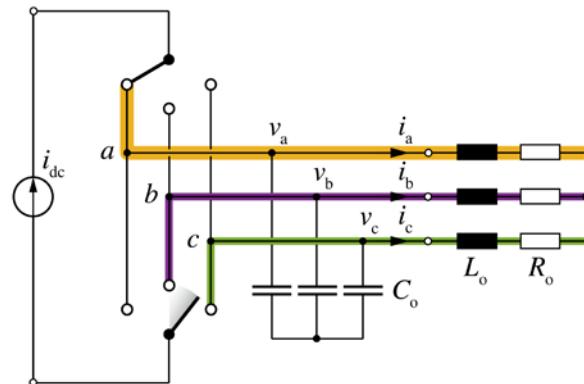
► 2G MB GaN e-FETs

Switching Losses



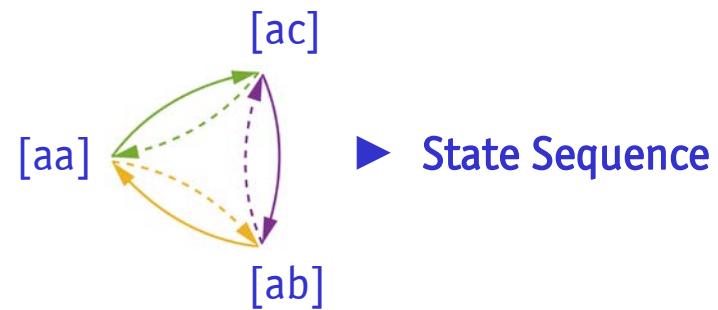
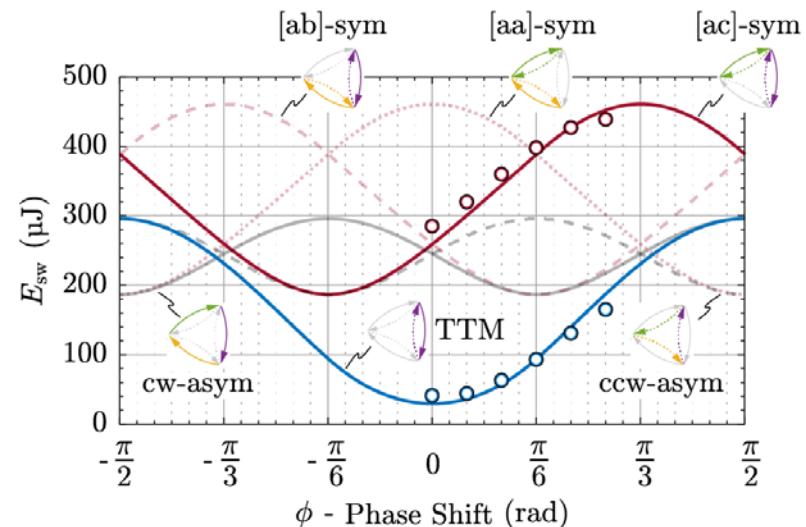
■ Conventional PWM vs. TTM

Equivalent Circuit



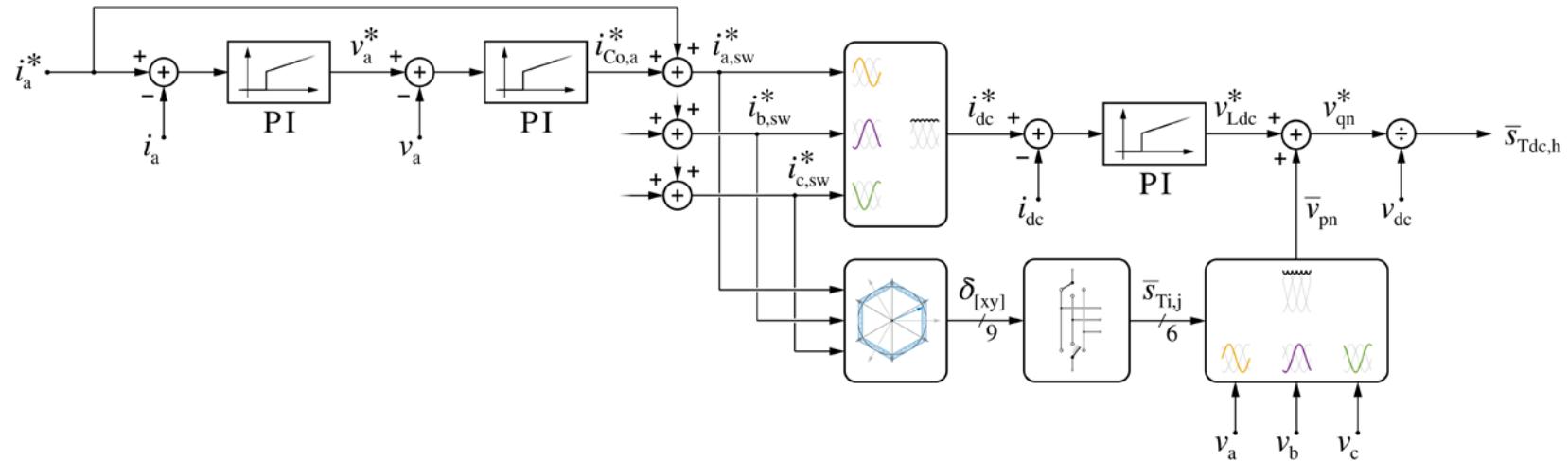
► 2G MB GaN e-FETs

Switching Losses



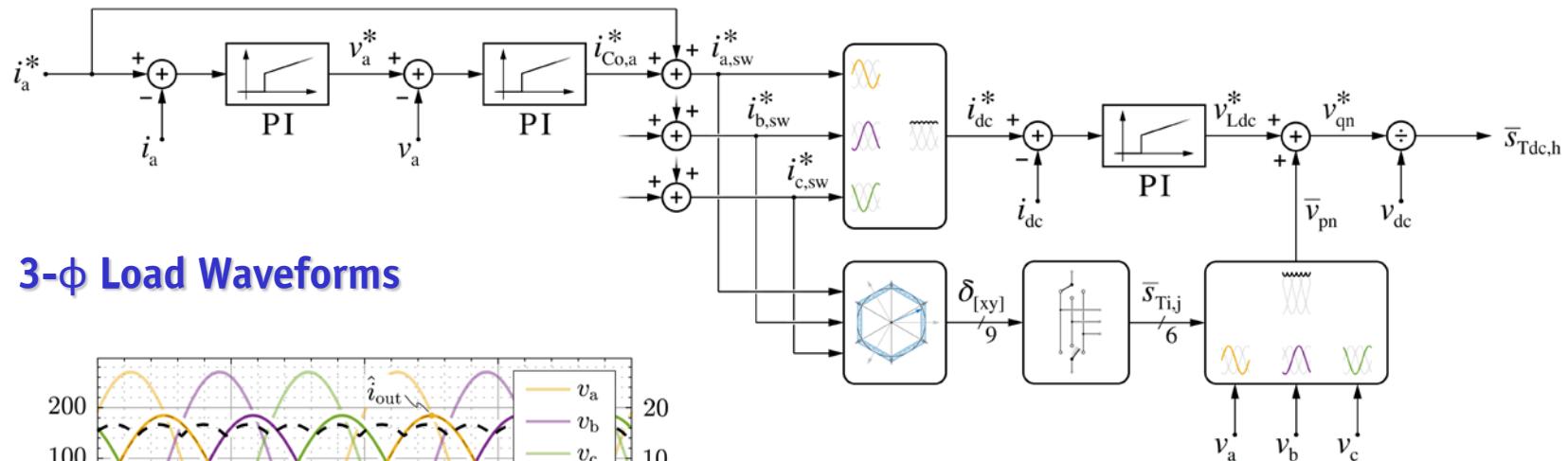
■ Synergetic Control

Control Structure

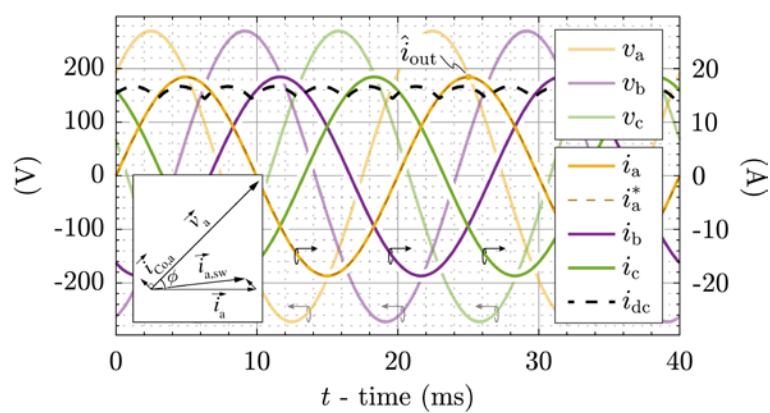


■ Synergetic Control

Control Structure

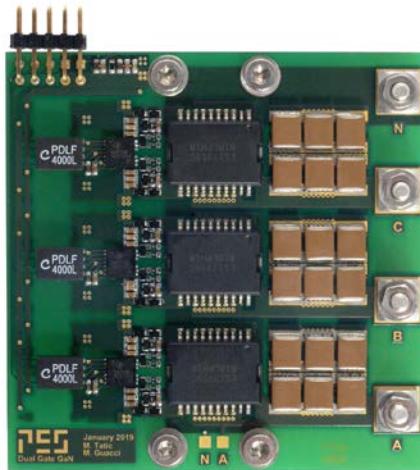


3-Φ Load Waveforms



► Simulated Waveforms

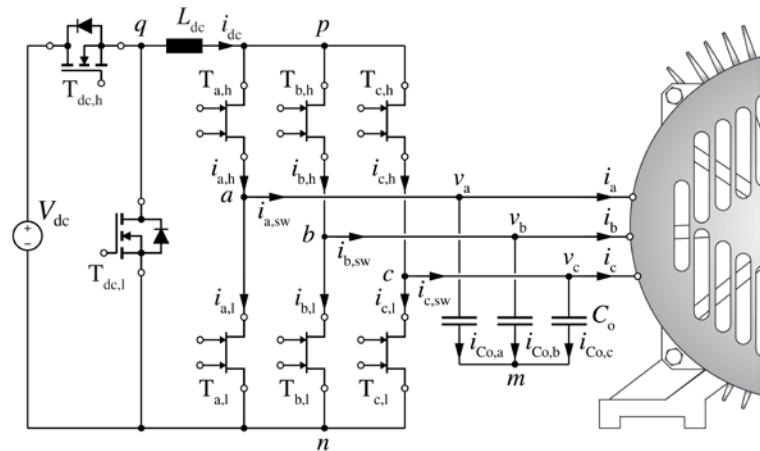
Hardware & Measurements



Hardware Design
Multi-Step Commutation Strategy
Measured Waveforms

■ Hardware Design

3-Φ Buck-Boost CSI System

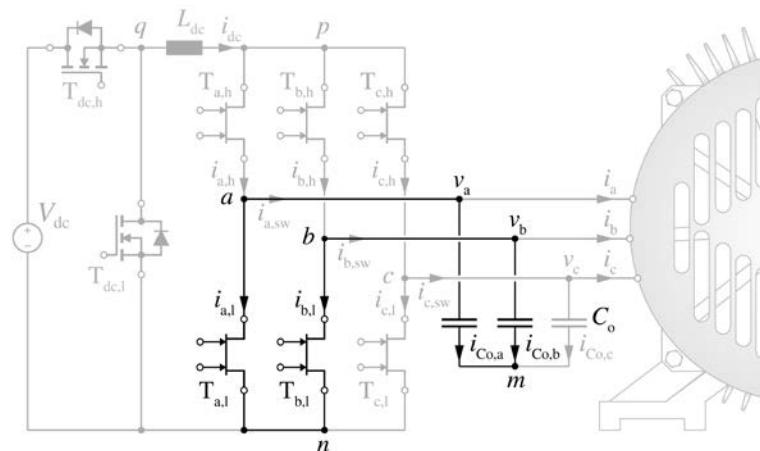


DC/AC Operating Point

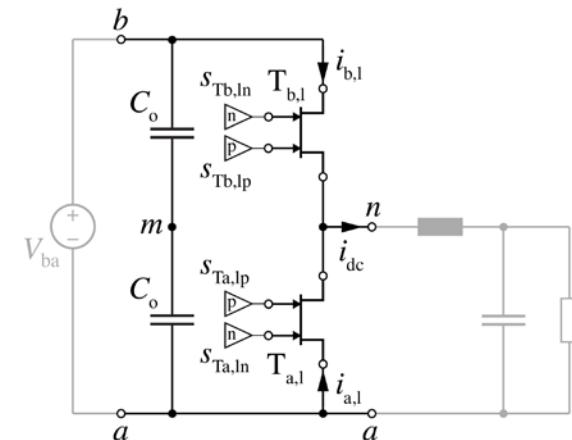
Input Current	i_{dc}	20A
Output Power	P_{out}	7.5 kW

■ Hardware Design

3-φ Buck-Boost CSI System



1-φ Half-Bridge



DC/AC Operating Point

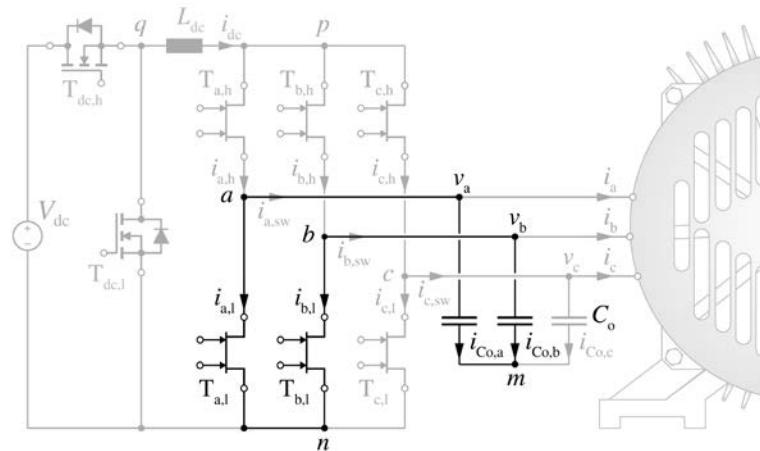
Input Current	i_{dc}	20A
Output Power	P_{out}	7.5 kW

DC/DC Operating Point

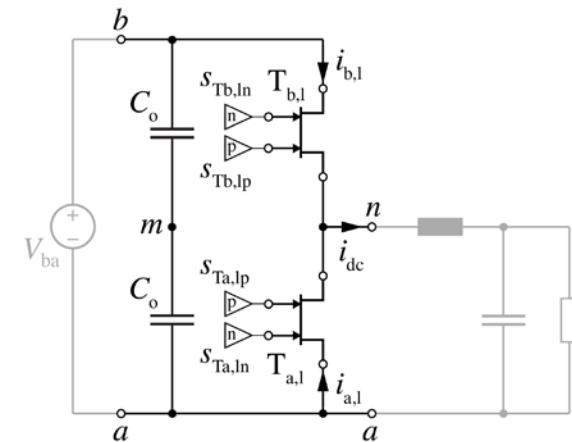
Output Current	i_{dc}	20A
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■ Hardware Design

3-φ Buck-Boost CSI System



1-φ Half-Bridge



DC/AC Operating Point

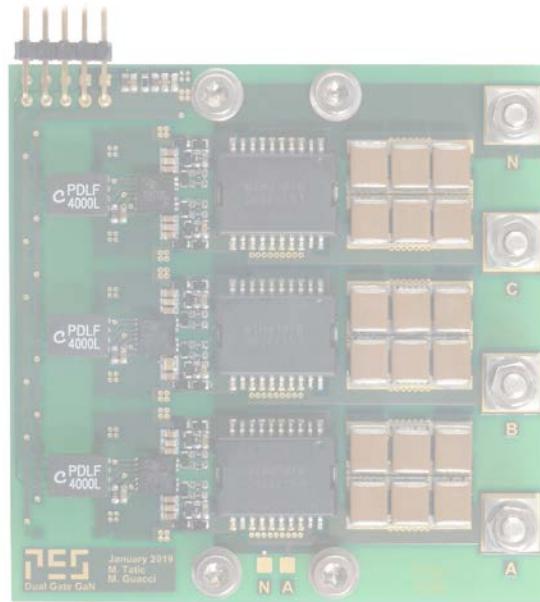
Input Current	i_{dc}	20A
Output Power	P_{out}	7.5 kW
Output Voltage	$V_{out,pk}$	250V
	$V_{out,ll,pk}$	433V

DC/DC Operating Point

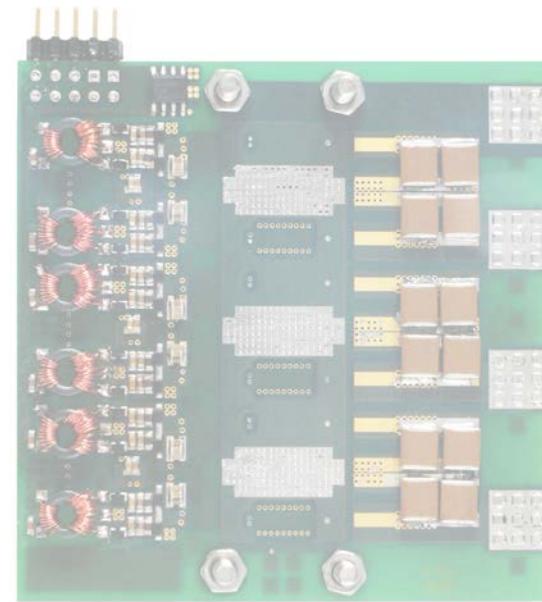
Output Current	i_{dc}	20A
Input Voltage	V_{ba}	400V

■ Hardware Design

3-φ Buck-Boost CSI System → One-Side Module



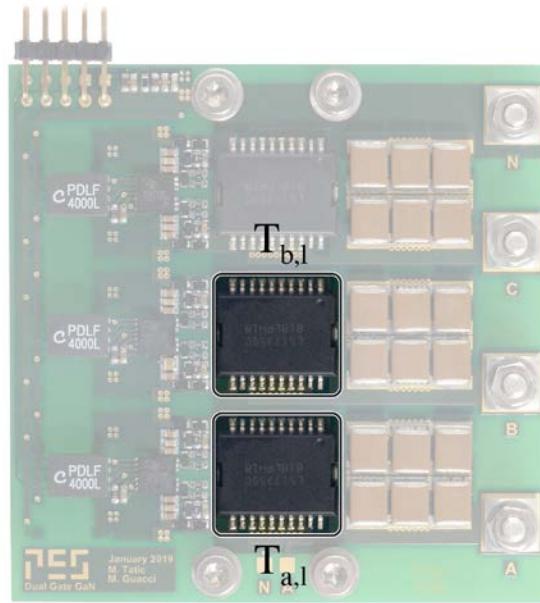
► Top-View



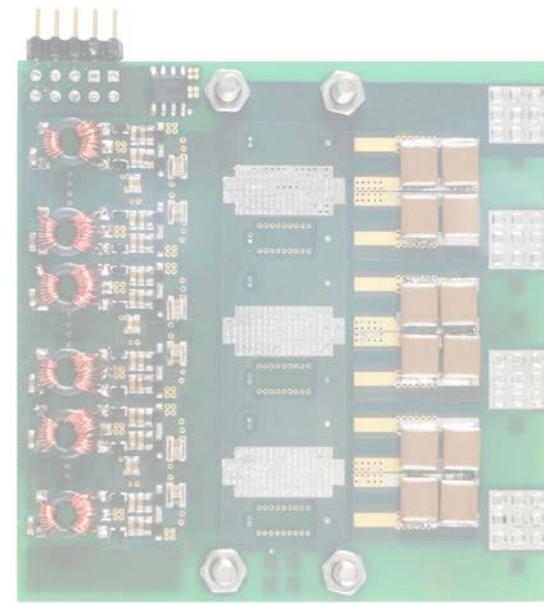
► Bottom-View

■ Hardware Design

3-φ Buck-Boost CSI System → One-Side Module



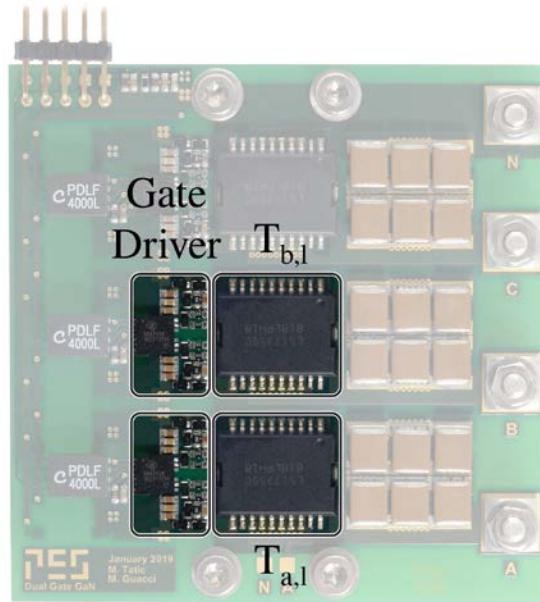
► Top-View



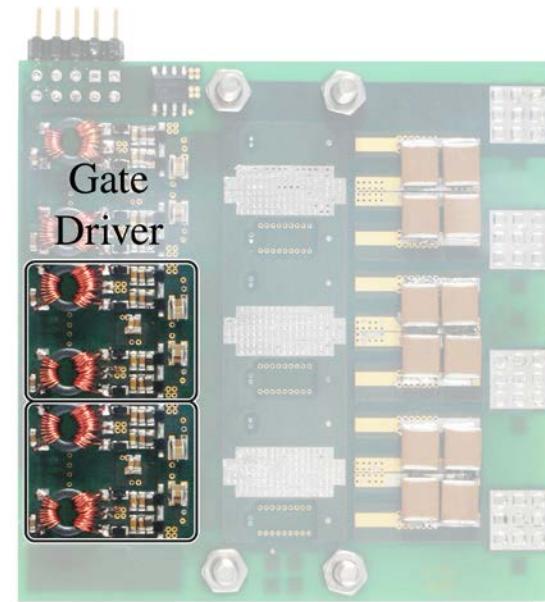
► Bottom-View

■ Hardware Design

3-φ Buck-Boost CSI System → One-Side Module



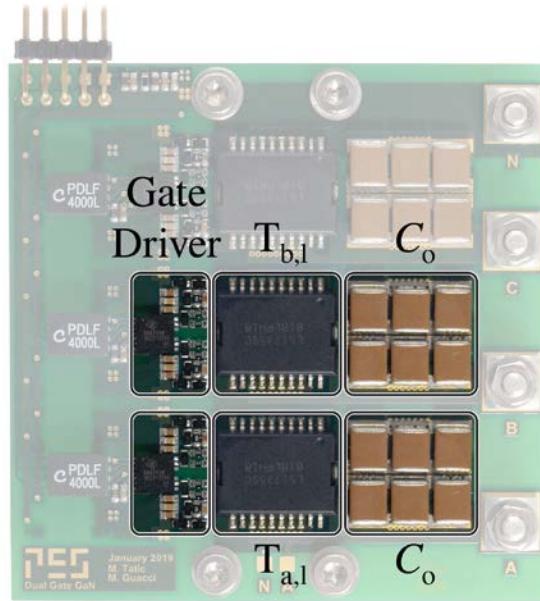
► Top-View



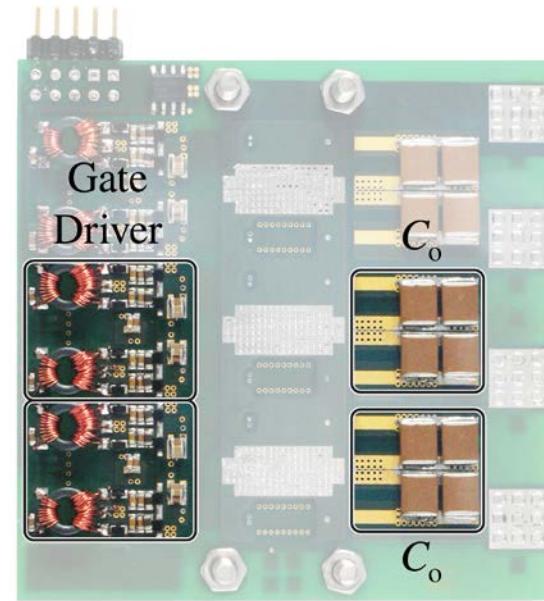
► Bottom-View

■ Hardware Design

3-φ Buck-Boost CSI System → One-Side Module



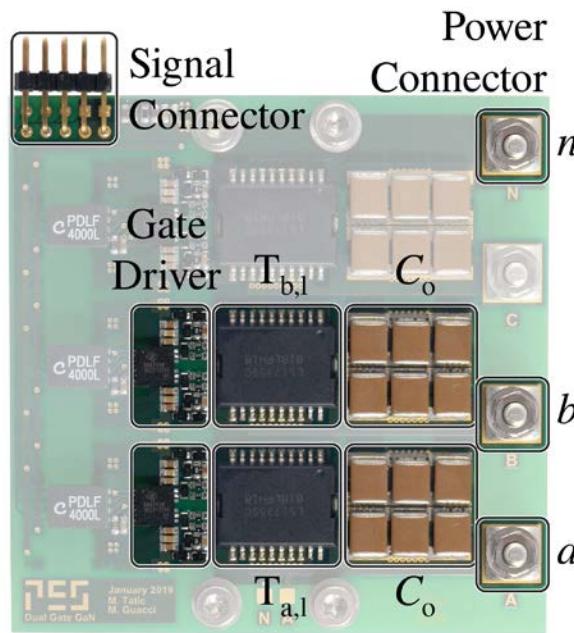
► Top-View



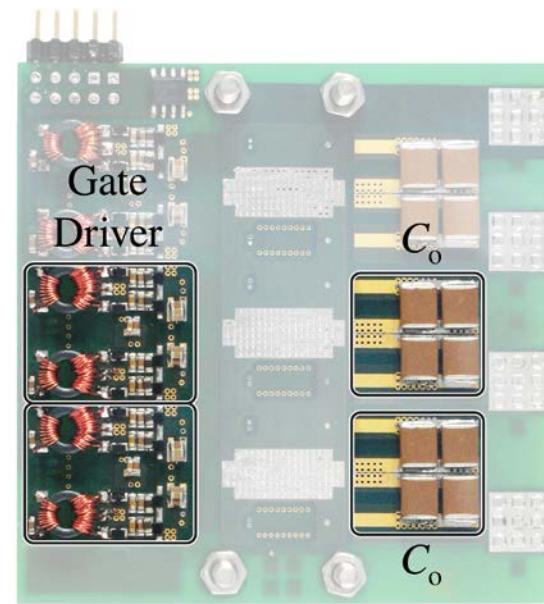
► Bottom-View

■ Hardware Design

3-φ Buck-Boost CSI System → One-Side Module



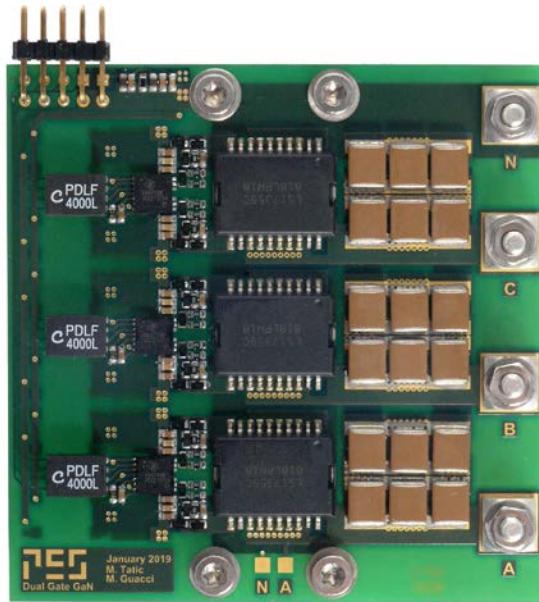
► Top-View



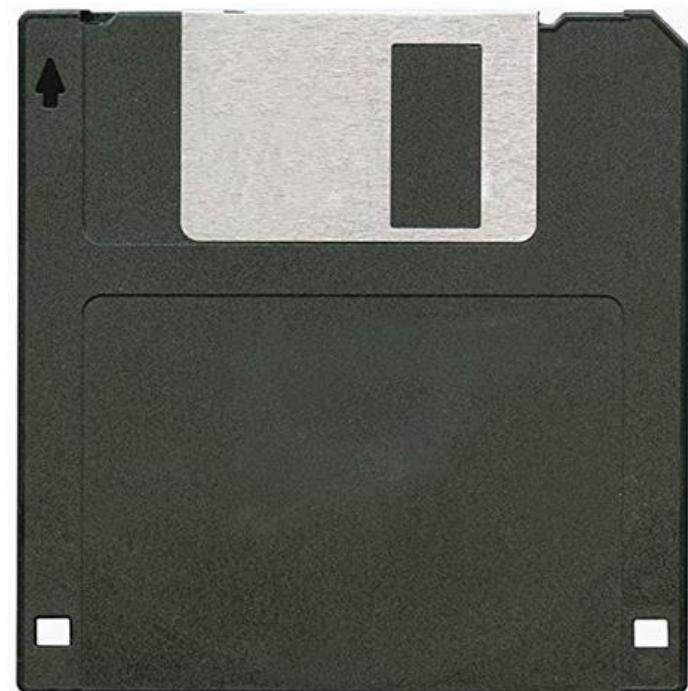
► Bottom-View

■ Hardware Design

3-φ Buck-Boost CSI System → One-Side Module



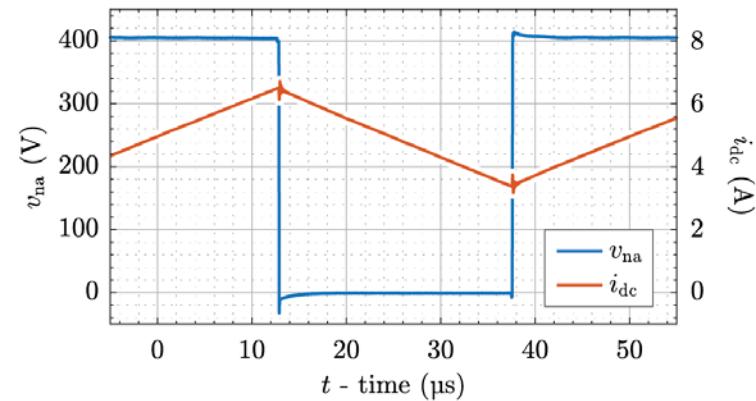
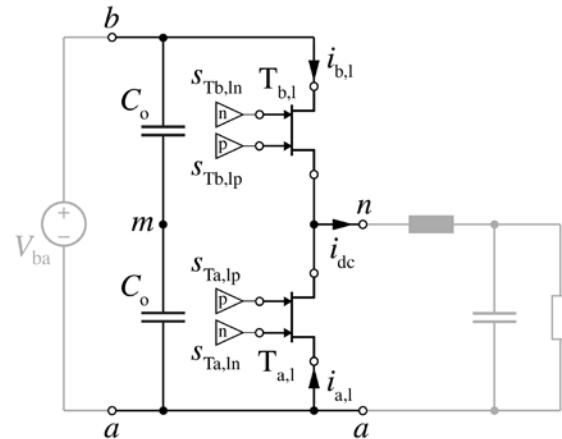
► Top-View



► 3.5" Floppy Disk

■ Measurements

1-φ Half-Bridge



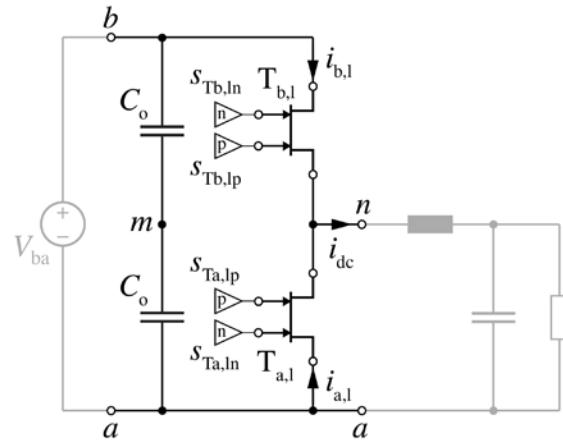
DC/DC Operating Point

Input Voltage	V_{ba}	400V
Output Current	i_{dc}	5A

Measured Waveforms ►

■ Measurements

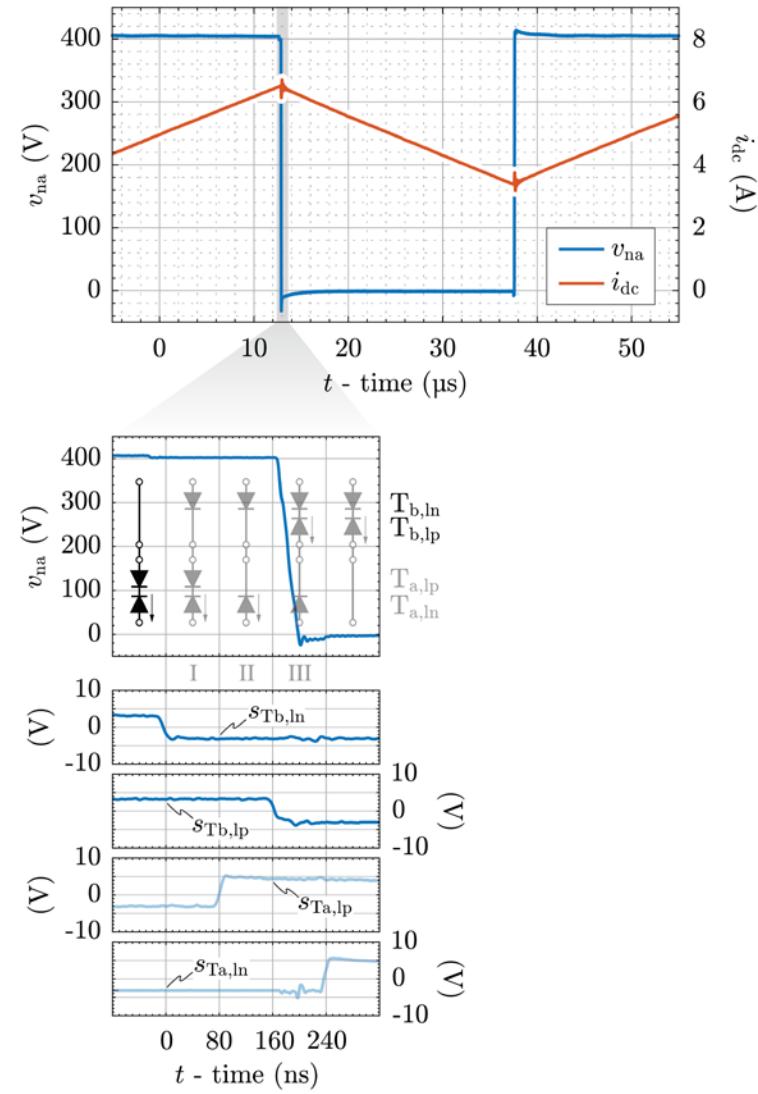
1-φ Half-Bridge



DC/DC Operating Point

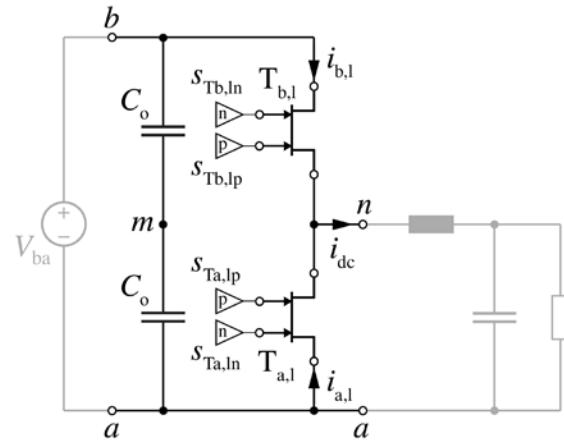
Input Voltage	V_{ba}	400V
Output Current	i_{dc}	5A

Measured Waveforms ►



■ Measurements

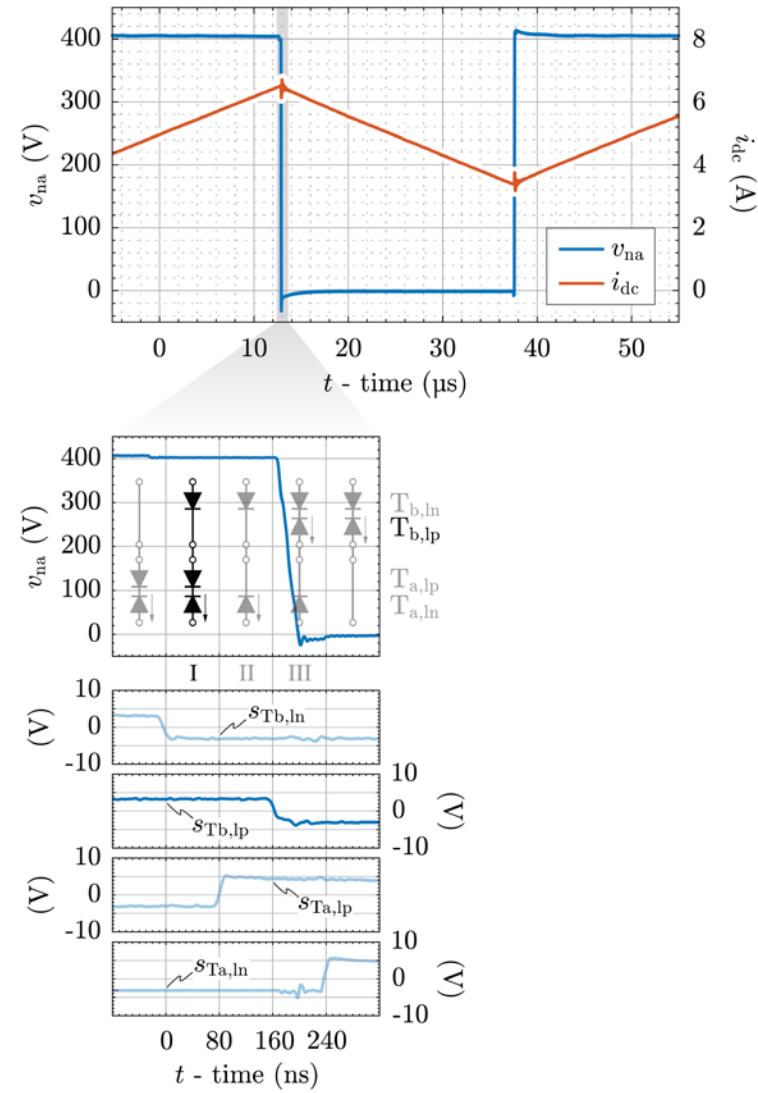
1-φ Half-Bridge



DC/DC Operating Point

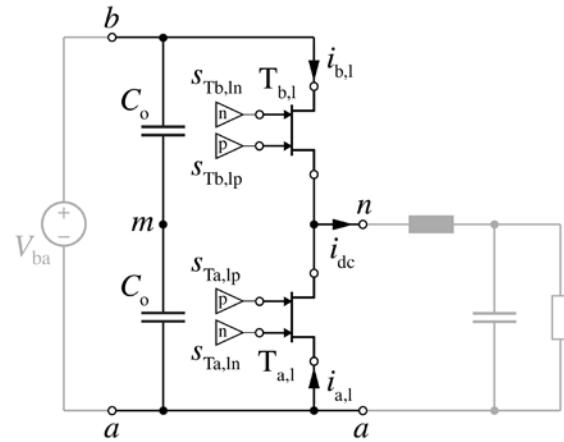
Input Voltage	V_{ba}	400V
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Measured Waveforms ►



■ Measurements

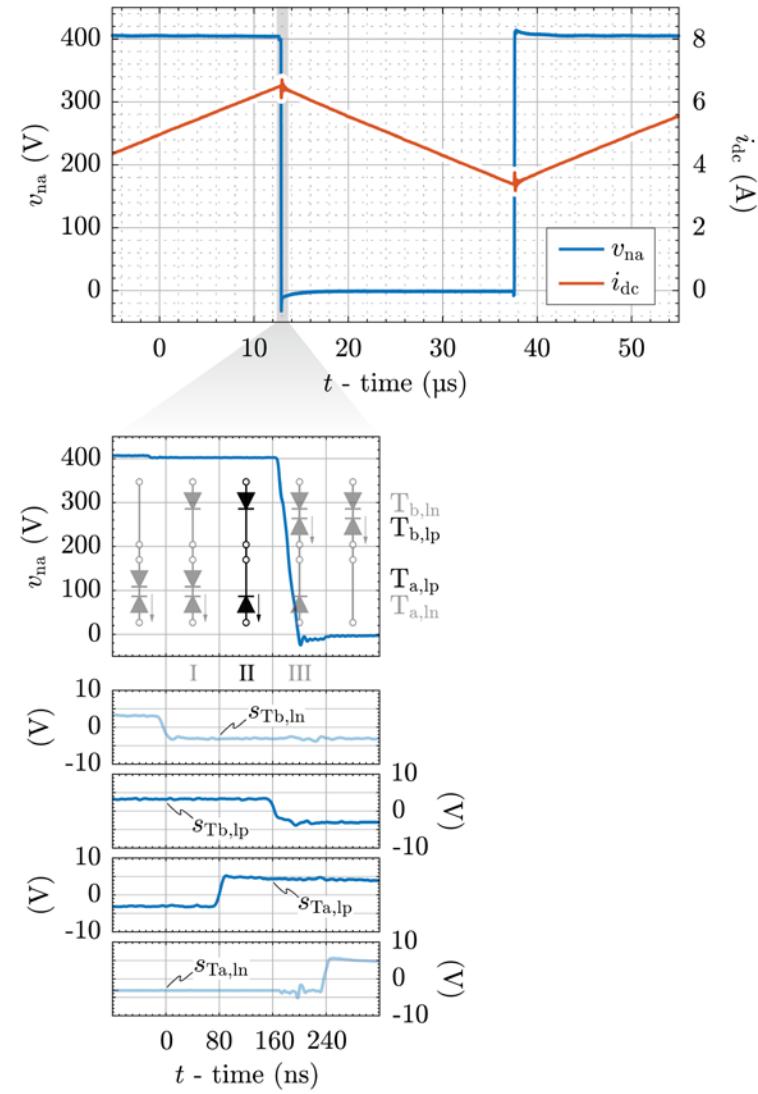
1-φ Half-Bridge



DC/DC Operating Point

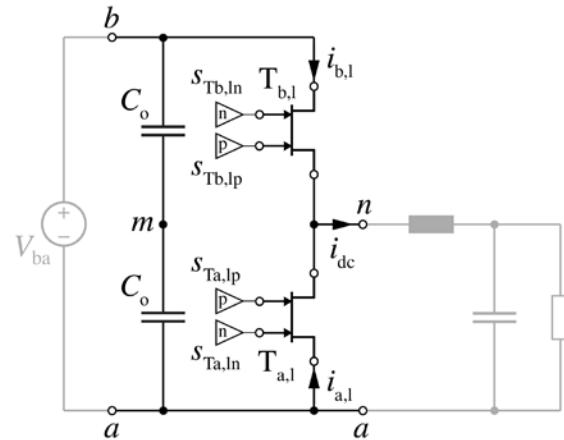
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Measured Waveforms ►



■ Measurements

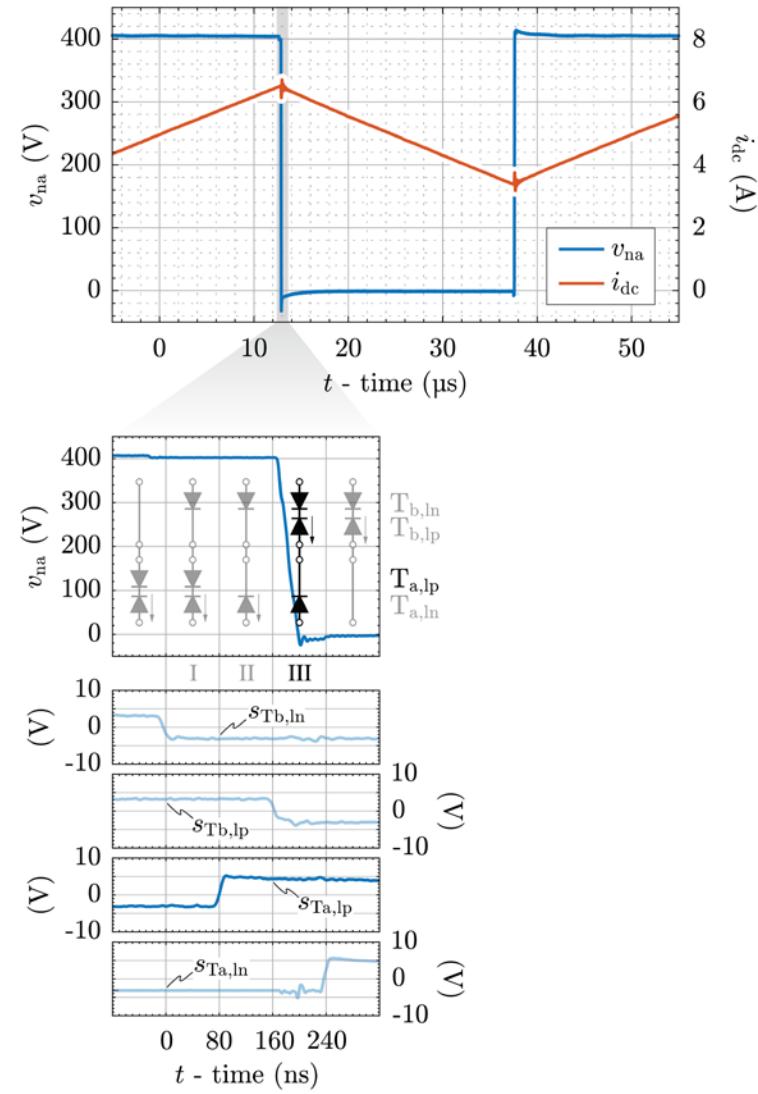
1-φ Half-Bridge



DC/DC Operating Point

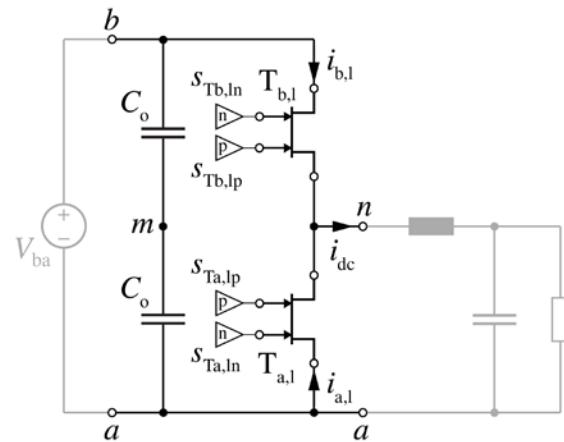
Input Voltage	V_{ba}	400V
Output Current	i_{dc}	5A

Measured Waveforms ►



■ Measurements

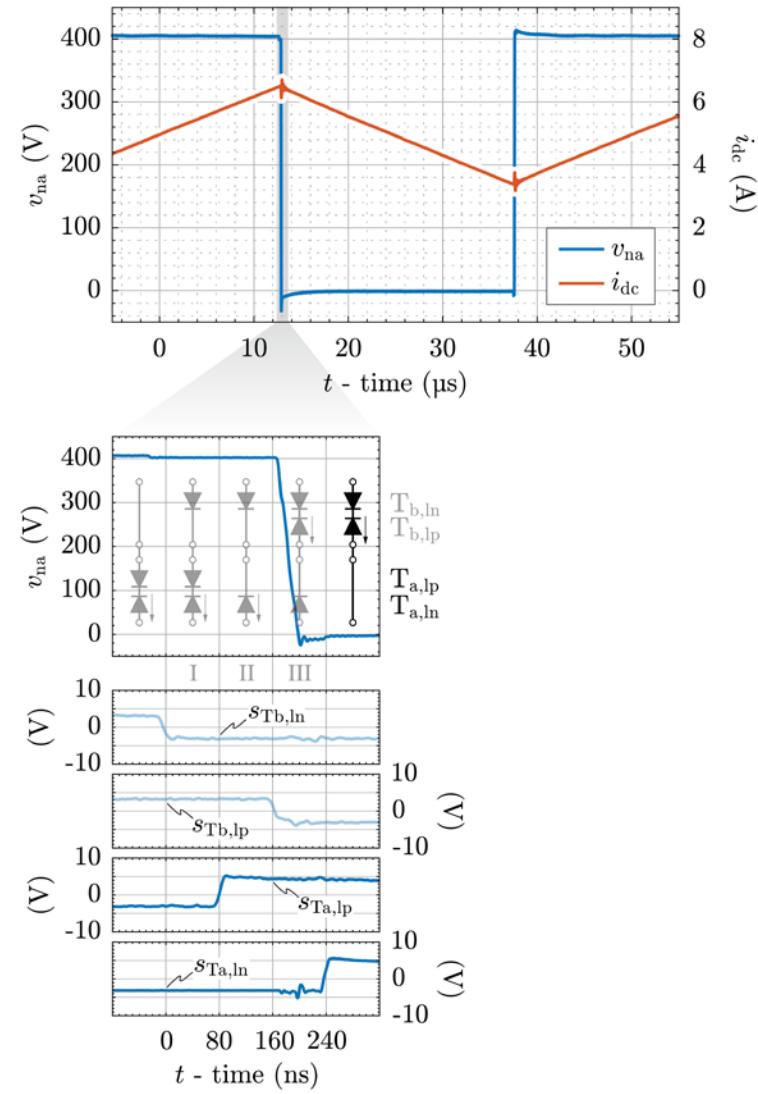
1-φ Half-Bridge



DC/DC Operating Point

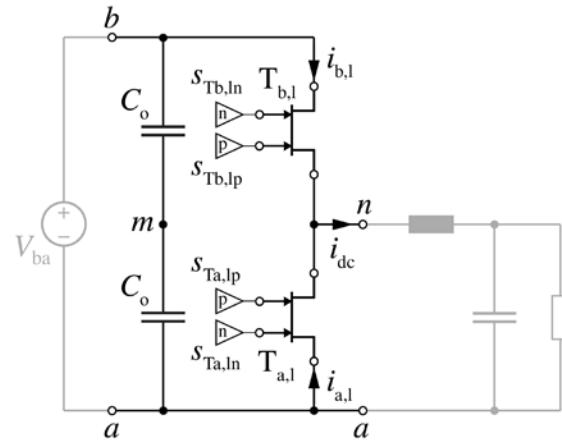
Input Voltage	V_{ba}	400V
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Measured Waveforms ►



■ Measurements

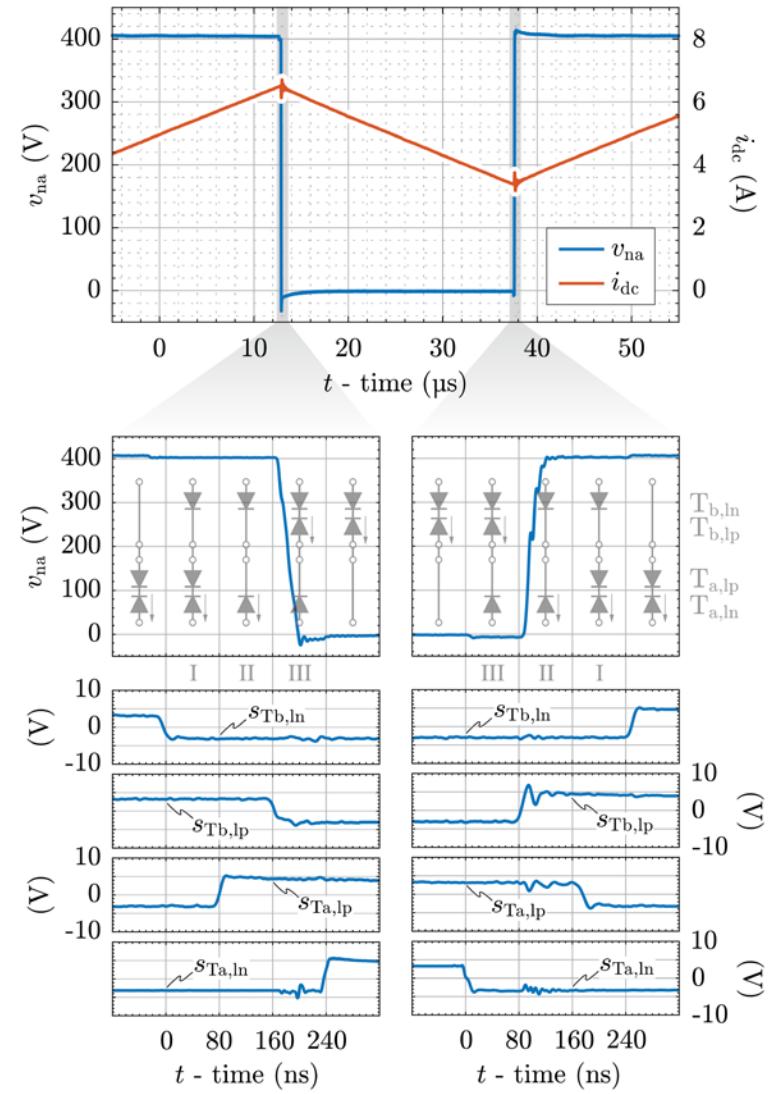
1-φ Half-Bridge



DC/DC Operating Point

Input Voltage	V_{ba}	400V
Output Current	i_{dc}	5A

Measured Waveforms ►



Outlook

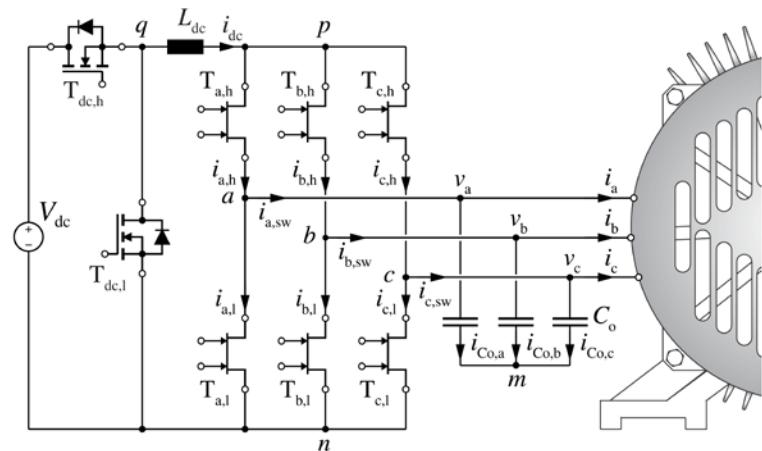
Conclusion
Future Work

■ Outlook

Conclusion

Inverter:

Continuous Output Voltage
Wide Input Voltage Range



► 3-φ Buck-Boost CSI System

■ Outlook

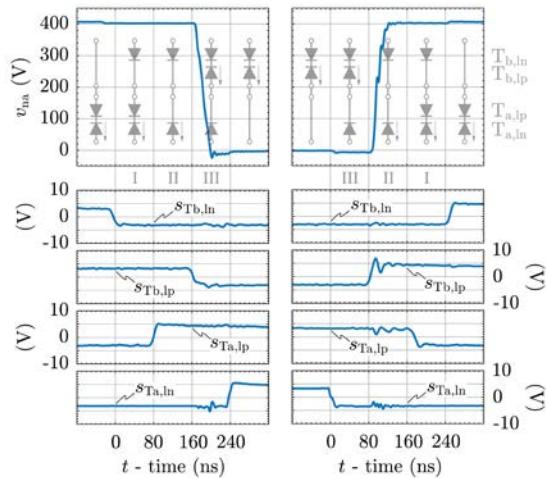
Conclusion

Inverter:

- Continuous Output Voltage
- Wide Input Voltage Range

Panasonic 2G MB GaN e-FET:

- Dual-Gate - Gate Injection
- Monolithic Bidirectional
- Switching Performance



► Multi-Step Commutation Strategy

■ Outlook

Conclusion

Inverter:

- Continuous Output Voltage
- Wide Input Voltage Range

Panasonic 2G MB GaN e-FET:

- Dual-Gate - Gate Injection
- Monolithic Bidirectional
- Switching Performance

Two-Third Modulation (TTM):

- Operating Principle
- Synergetic Control
- 8% Conduction Losses
- 86% Switching Losses

■ Outlook

Conclusion

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Panasonic 2G MB GaN e-FET:

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- Operating Principle

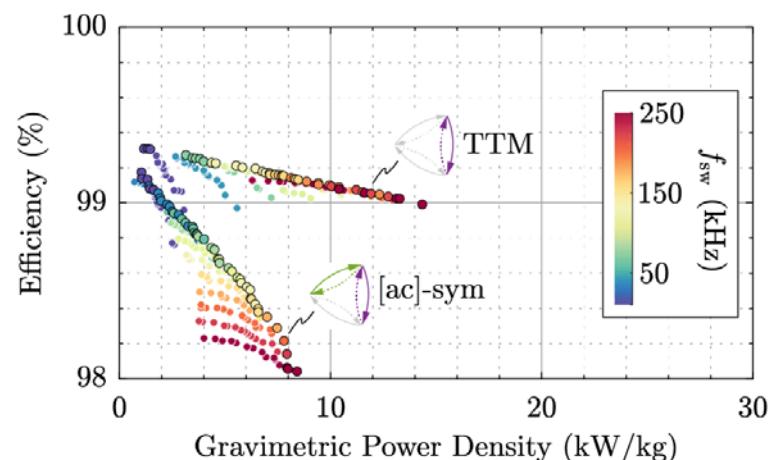
- Synergetic Control

- 8% Conduction Losses**

- 86% Switching Losses**

Future Research

3- ϕ Buck-Boost CSI System:
Optimization



■ Outlook

Conclusion

Inverter:

- Continuous Output Voltage
- Wide Input Voltage Range

Panasonic 2G MB GaN e-FET:

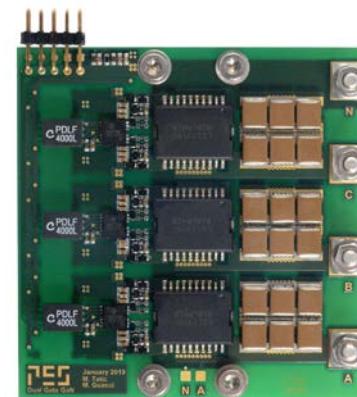
- Dual-Gate - Gate Injection
- Monolithic Bidirectional
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Two-Third Modulation (TTM):

- Operating Principle
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- 8% Conduction Losses**
- 86% Switching Losses**

Future Research

3-φ Buck-Boost CSI System:
Optimization
Complete Design



■ Outlook

Conclusion

Inverter:

- Continuous Output Voltage
- Wide Input Voltage Range

Panasonic 2G MB GaN e-FET:

- Dual-Gate - Gate Injection
- Monolithic Bidirectional
- Switching Performance

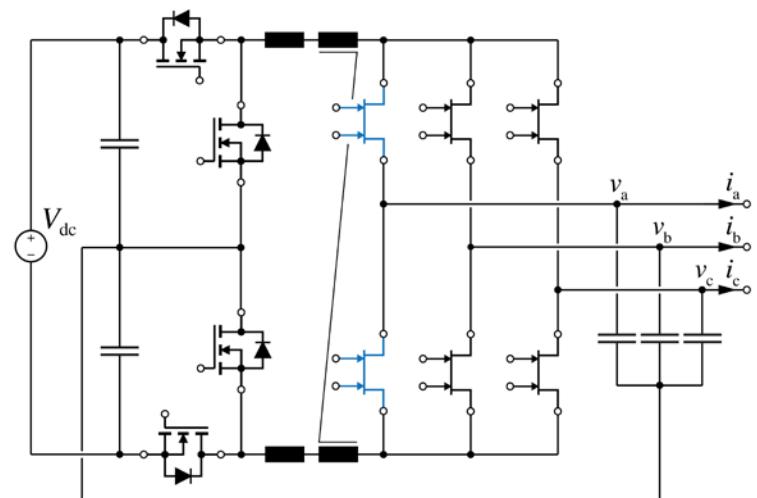
Two-Third Modulation (TTM):

- Operating Principle
- Synergetic Control
- 8% Conduction Losses
- 86% Switching Losses

Future Research

3-ϕ Buck-Boost CSI System:
Optimization
Complete Design

Investigate Different Concepts



► Normally-On

M. Guacci, M. Tatic, Dr. D. Bortis, Prof. Dr. J.W. Kolar

ETH Zurich, Zurich, Switzerland
Power Electronic Systems Laboratory

Y. Kinoshita, Dr. H. Ishida

Panasonic Corporation, Osaka, Japan
Energy Solution Development Center
Industrial Solution Company

Thank You !
Tack så mycket !



Back-Up Slides

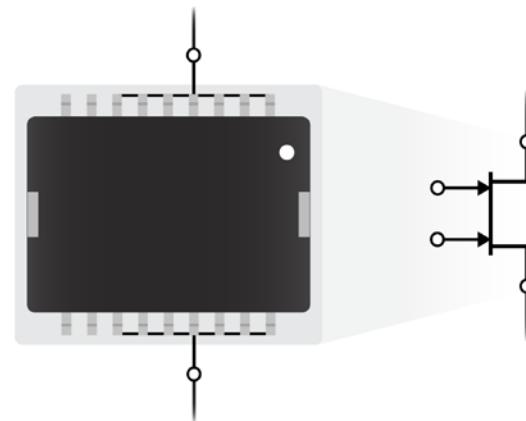
■ Monolithic Bidirectional Switch

Advantages

- Cost
- Parasitic Output Capacitance C_{oss}
- On-State Resistance $R_{ss,on}$
- Figure of Merit (FoM)
- Thermal Performance
- Package Size - PCB Area
- Switching Performance

New Panasonic GaN e-FET

Monolithic Bidirectional Switch (MBS)
Common Drain - Single Drift Layer
Dual-Gate (2G)

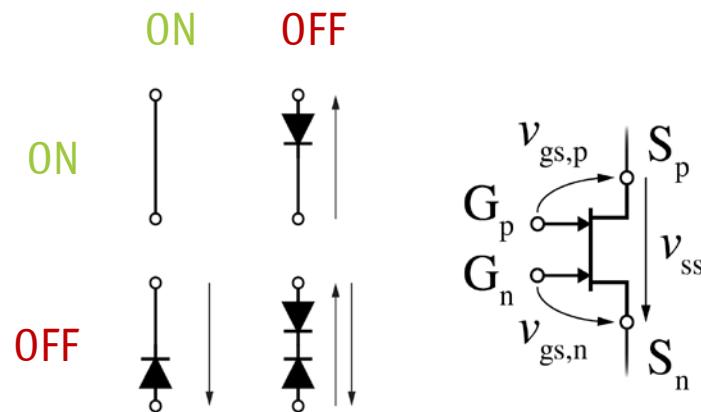


Datasheet Parameters

Power Semiconductor		$V_{ss,MAX}$	$I_{ss,MAX}$ @ 25 °C	$R_{ss,on}$ @ 25 – 150 °C	$C_{oss,Q}$ @ 400 V	$C_{rss,Q}$ @ 400 V	$FoM = (R_{ss,on}Q_{oss})^{-1}$ @ 25 °C – 400 V	Package Size
Panasonic Co.	EDLS06SMD	±600 V	92 A	26 – 43 mΩ	190 pF	40 pF	506 MHz/V	2.3 cm ²
GaN Systems Inc.	GS66516	(1x) 650 V (4x) ±650 V	60 A 120 A	25 – 65 mΩ	281 pF 562 pF	8 pF 16 pF	355 MHz/V 178 MHz/V	1.0 cm ² 4.0 cm ²

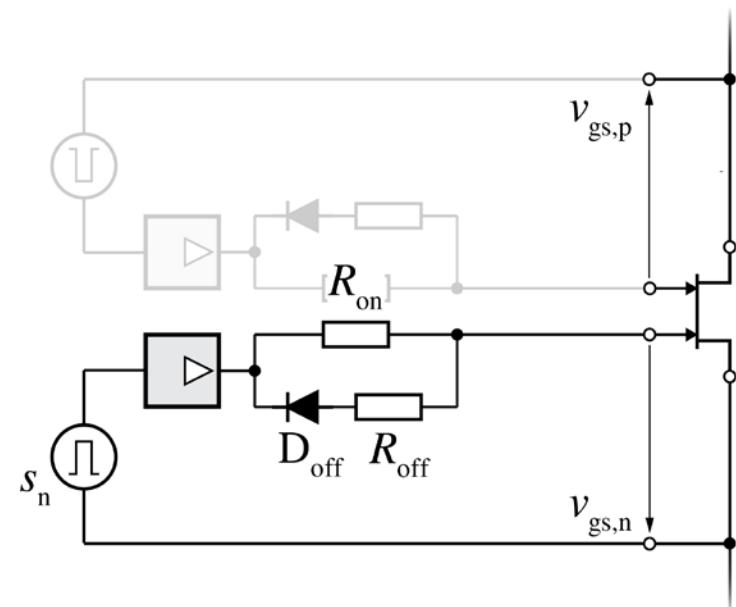
■ Monolithic Bidirectional Switch

Equivalent Circuit



- ▶ Bidirectional Voltage Blocking
- ▶ Bidirectional Current Flow

Conventional 2G Driver

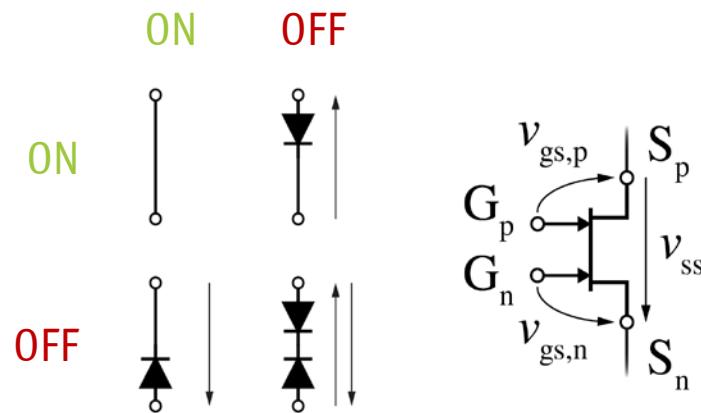


Gate Driver Features

Separate On-Off Paths

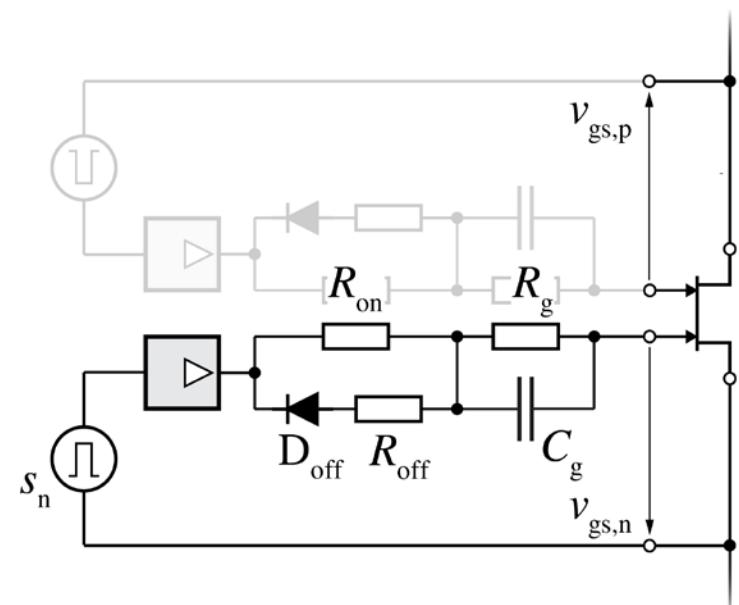
■ Monolithic Bidirectional Switch

Equivalent Circuit



- ▶ Bidirectional Voltage Blocking
- ▶ Bidirectional Current Flow

Gate-Injection 2G Driver



Gate Driver Features

Separate On-Off Paths
Constant Current Path

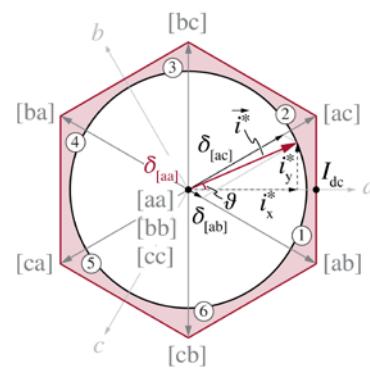
Conventional Pulse-Width Modulation (PWM)

Active States

[ab]	$i_{\text{ph}} = [+i_{\text{dc}}, -i_{\text{dc}}, 0]$
[ac]	$i_{\text{ph}} = [+i_{\text{dc}}, 0, -i_{\text{dc}}]$
[ba]	$i_{\text{ph}} = [-i_{\text{dc}}, +i_{\text{dc}}, 0]$
[bc]	$i_{\text{ph}} = [0, -i_{\text{dc}}, +i_{\text{dc}}]$
[ca]	$i_{\text{ph}} = [+i_{\text{dc}}, 0, -i_{\text{dc}}]$
[cb]	$i_{\text{ph}} = [0, +i_{\text{dc}}, -i_{\text{dc}}]$

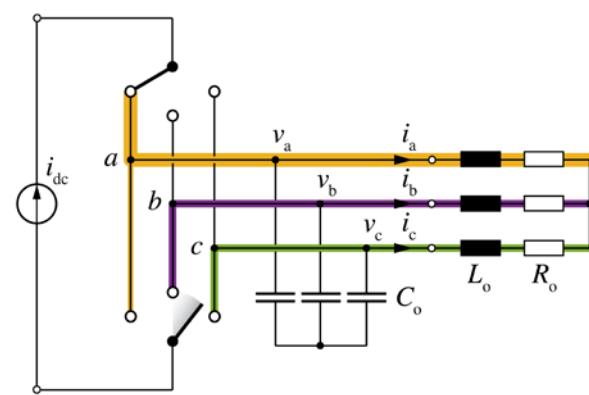
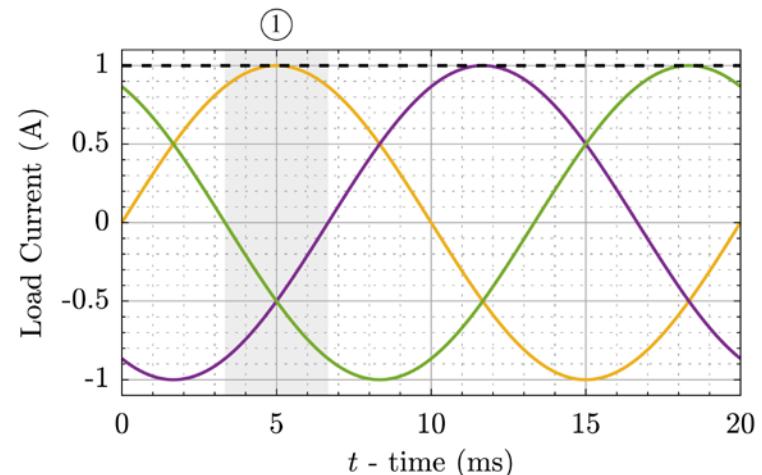
Zero States

[aa]	$i_{\text{ph}} = [0, 0, 0]$
[bb]	$i_{\text{ph}} = [0, 0, 0]$
[cc]	$i_{\text{ph}} = [0, 0, 0]$



► SV Diagram

3-φ Load Current Waveforms



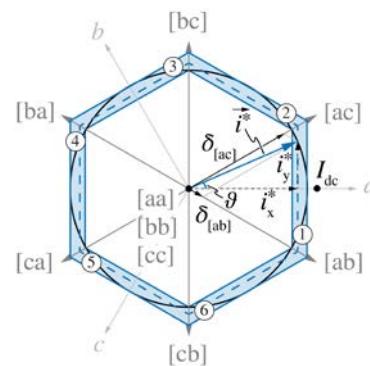
■ Two-Third Modulation (TTM)

Active States

[ab]	$i_{\text{ph}} = [+i_{\text{dc}}, -i_{\text{dc}}, 0]$
[ac]	$i_{\text{ph}} = [+i_{\text{dc}}, 0, -i_{\text{dc}}]$
[ba]	$i_{\text{ph}} = [-i_{\text{dc}}, +i_{\text{dc}}, 0]$
[bc]	$i_{\text{ph}} = [0, -i_{\text{dc}}, +i_{\text{dc}}]$
[ca]	$i_{\text{ph}} = [+i_{\text{dc}}, 0, -i_{\text{dc}}]$
[cb]	$i_{\text{ph}} = [0, +i_{\text{dc}}, -i_{\text{dc}}]$

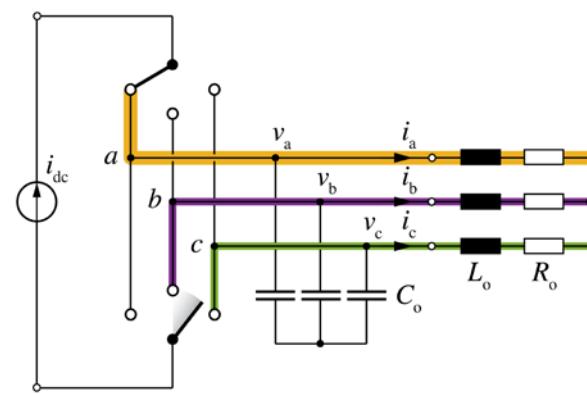
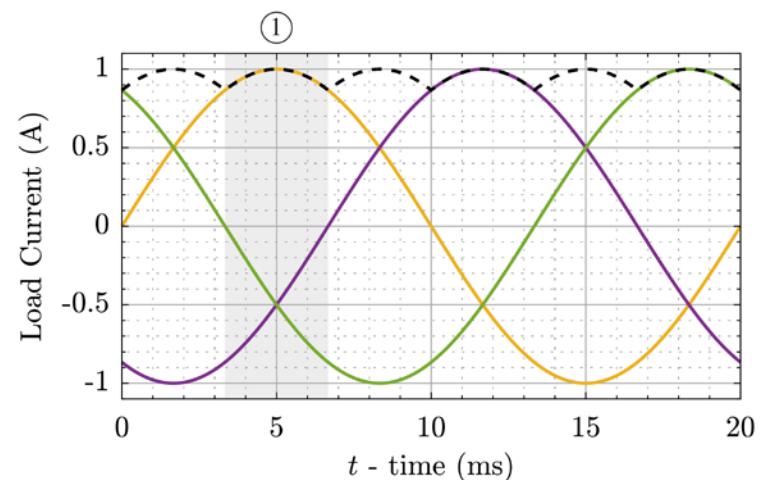
Zero States

[aa]	$i_{\text{ph}} = [0, 0, 0]$
[bb]	$i_{\text{ph}} = [0, 0, 0]$
[cc]	$i_{\text{ph}} = [0, 0, 0]$

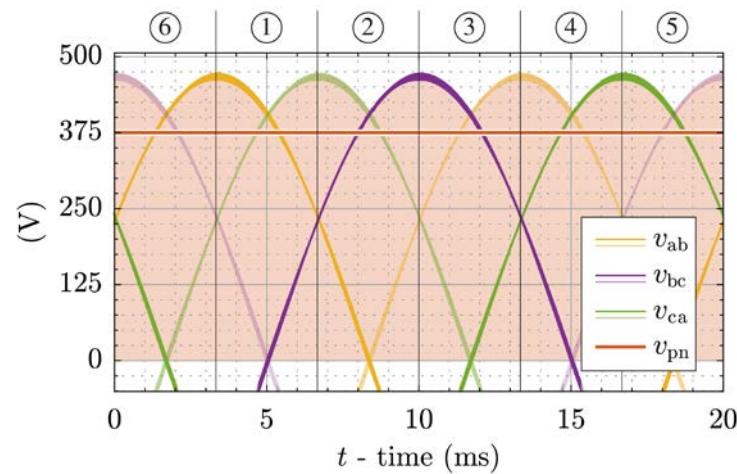


► SV Diagram

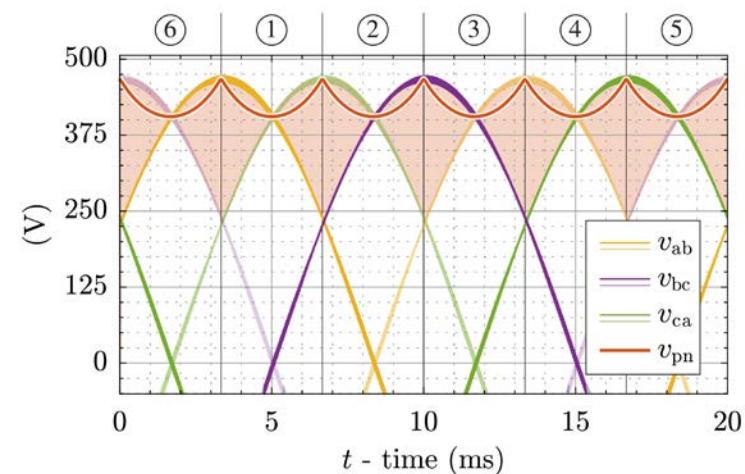
3-φ Load Current Waveforms



■ Conventional PWM vs. TTM (2)

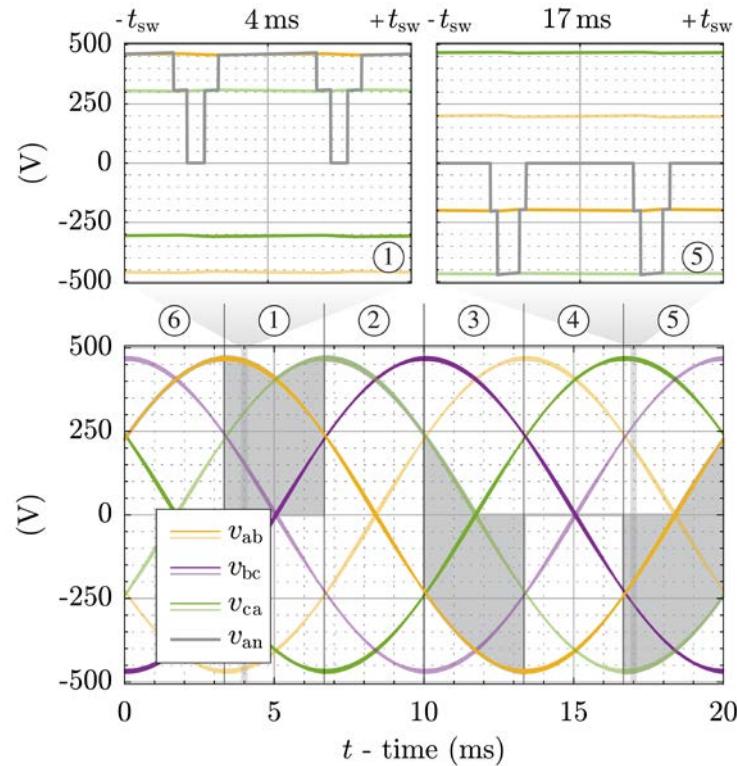


► Conventional PWM

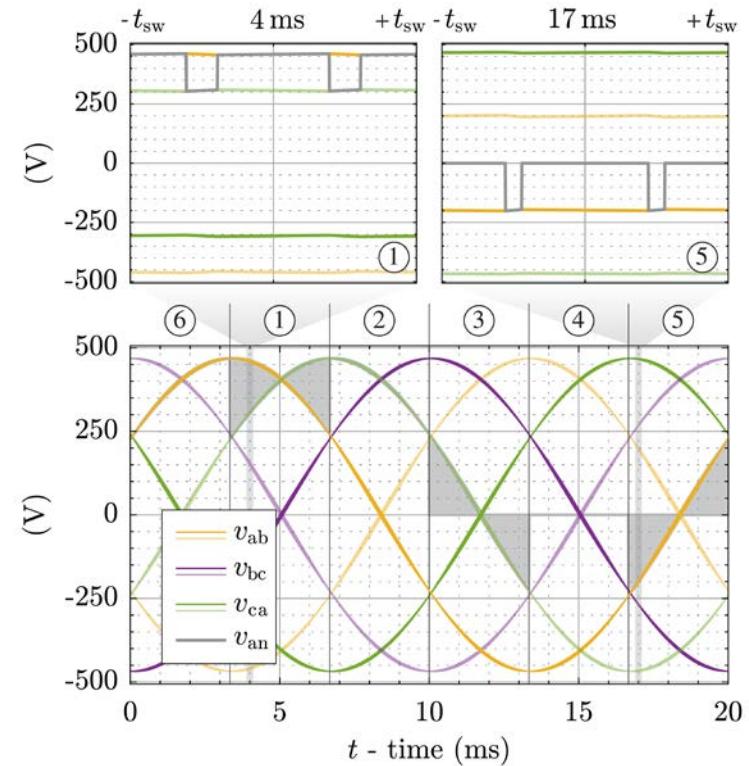


► TTM

■ Conventional PWM vs. TTM (3)



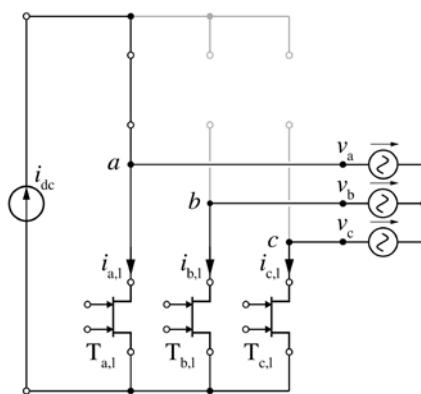
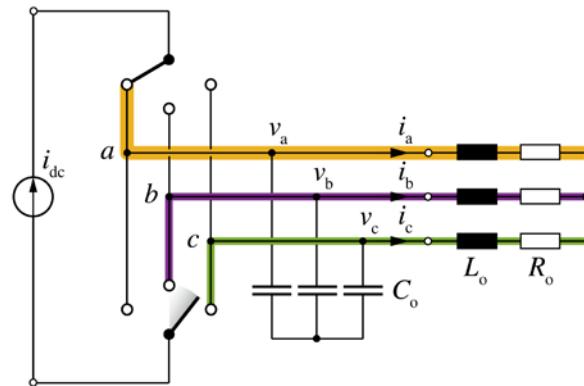
► Conventional PWM



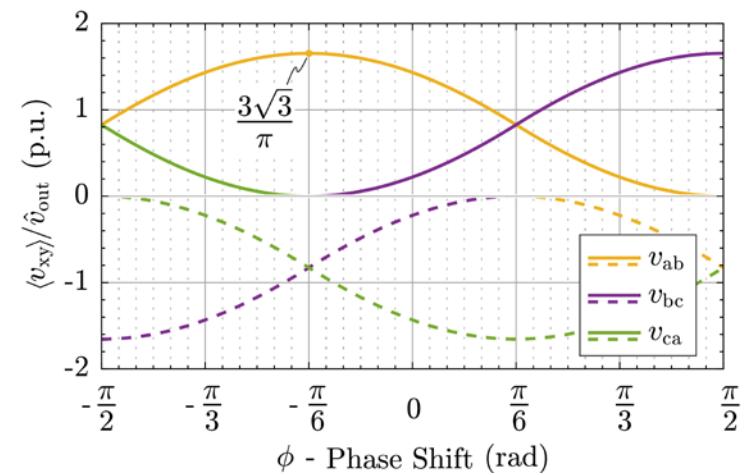
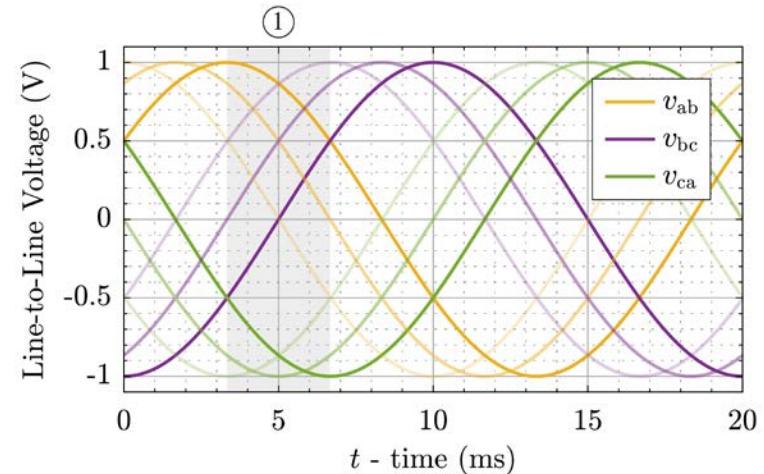
► TTM

■ Conventional PWM vs. TTM

Equivalent Circuit



3-φ Line-to-Line Voltage Waveforms



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Thank You !
Tack så mycket !

